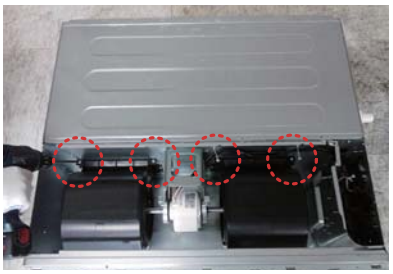
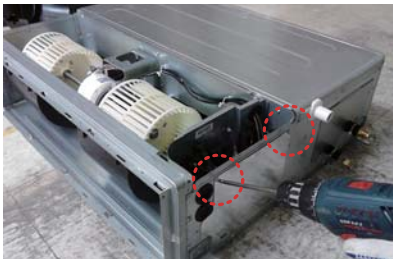
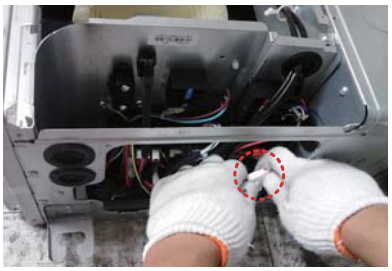
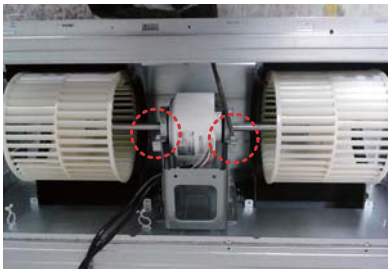
Disassembly and Reassembly

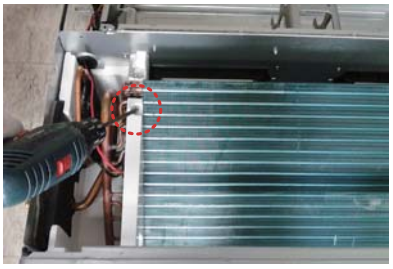
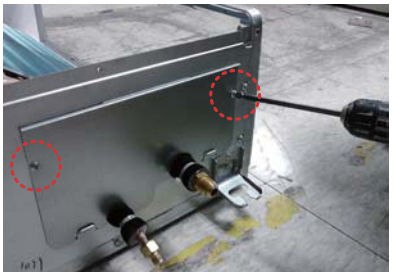
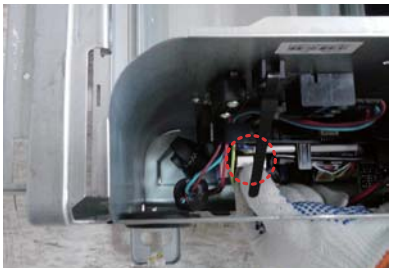
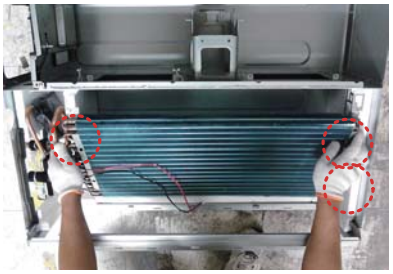
Repairs must be carreid out by trained professional.
For any repairs, please contact our service provider or independent qualified professional.

■ GLOBAL DUCT1

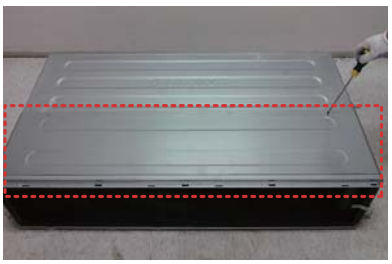
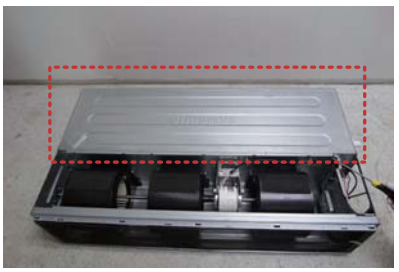
No	Parts	Procedure	Remark
1	Common	1) Disassemble the Cabinet Bottom Fan.	
		2) Disassemble the Case Filter Pre.	
		3) Disassemble the 2 Case Blower Bottom. (Unscrew 4 screws)	
		4) Disassemble the Cover Control. (Unscrew 2 screws)	
		5) Cut the cable-tie.	

No	Parts	Procedure	Remark
		6) Disassemble the wire between assy control out and motor.	
		7) Disassemble the 2 Holder Moter. (Unscrew 2 screws)	
		8) After disassembling the Motor and Blower for the set, disassemble the Blower by use of 3mm wrench.	
		9) Disassemble the both of Case Blower Out. (Unscrew 4 screws)	
2	Drain Pan	1) Disassemble the Cabinet Bottom Evap.	

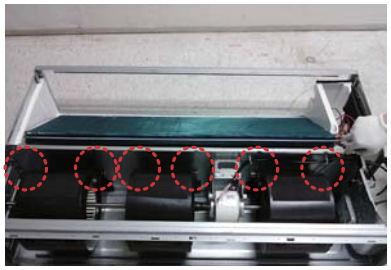
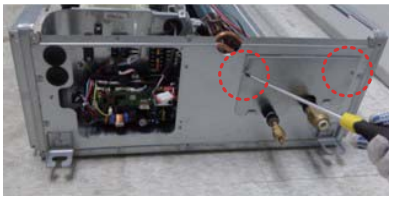
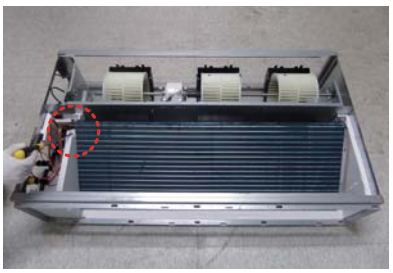
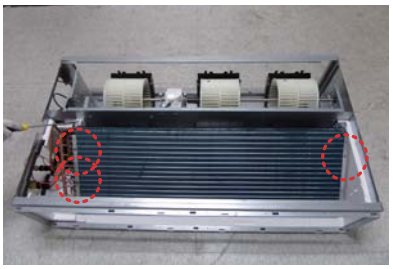
Disassembly and Reassembly

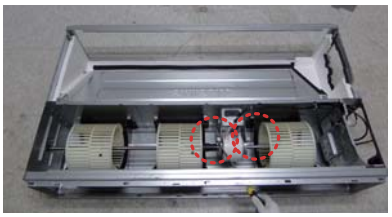
No	Parts	Procedure	Remark
		2) Pull the Drain Pan Out.	
3	EVAP	1) Disassemble the Support Evap. (Unscrew 1 screw)	
		2) Disassemble the Cover Pipe. (Unscrew 2 screws)	
		3) Disconnect the wire betwwen assy control out and Evap	
		4) Disassemble the Evap, then pull the Evap out. (Unscrew 3 screws)	

■ GLOBAL DUCT 2 & GLOBAL DUCT 3

No	Parts	Procedure	Remark
1	Common	1) Disassemble the Cabinet Bottom Fan.	
		2) Disassemble the Case Filter Pre.	
		3) Disassemble the Cover Control. (Unscrew 2 screws)	
		4) Disassemble the Cabinet Bottom Evap.	
2	Drain Pan & Evap	1) Disassemble the Drain Pan from the set.	

Disassembly and Reassembly

No	Parts	Procedure	Remark
		2) Disassemble the 3 Case Blower Bottom. (Unscrew 6 screws)	
		3) Disassemble the Cover Pipe. (Unscrew 2 screws)	
		4) Disassemble the Support Evap. (Unscrew 1 screw)	
		5) Disassemble the Evap. (Unscrew 3 screws)	
3	Motor & Fan	1) Disassemble the connection wire, then take the Motor Fan out.	

No	Parts	Procedure	Remark
		2) Disassemble the 2 Holder Motor. (Unscrew 2 screws)	
		3) After disassembling the Motor and Blower for the set, disassemble the Blower by use of 3mm wrench.	 
		4) Disassemble the 3 Case Blower Top. (Unscrew 6 screws)	
		5) Disassemble the Bracket Motor. (Unscrew 6 screws)	