Disassembly and Reassembly

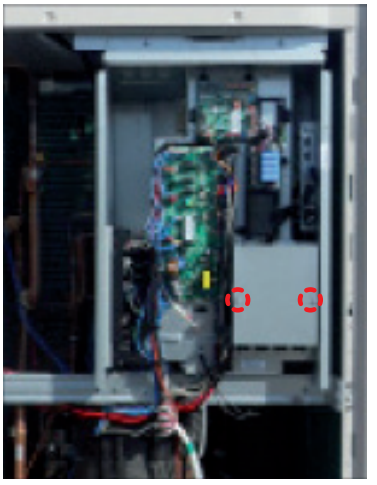
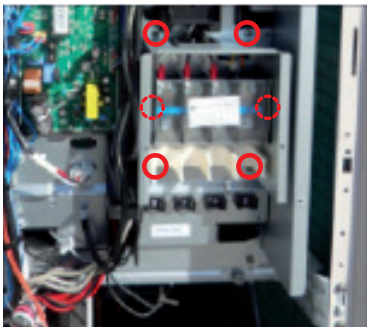
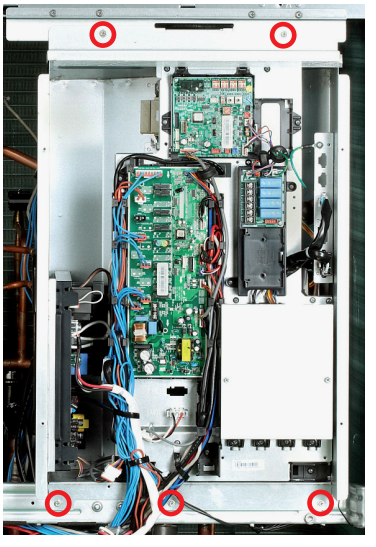
Repairs must be carreid out by trained professional.

For any repairs, please contact our service provider or independent qualified professional.

No	Parts	Procedure	Remark
1		1) You must cut-off the power before you work-on 2) Remove 12 screws from the cabinet (Use + screw driver)	

No	Parts	Procedure	Remark
		3) Remove 8 screws from the cabinet (Use + screw driver)	
		4) Remove 4 screws and separate cover control box (Use + screw driver)	
		5) Power, Compressor, Valve, Motor, Sensor connector connected to ASSY PCB remove.	

Disassembly and Reassembly

No	Parts	Procedure	Remark
		6) 2 screws had fixed in terminal block cover when change power terminal block then, communication terminal block remove	
		7) 2 screws had fixed in terminal block after remove 4 screws had fixed to Cabinet for terminal block protection remove.	
		8) 5 screws had fixed to Front part remove.	

Disassembly and Reassembly

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Fan / Motor disassembly and reassembly guide for DVM S outdoor unit (small/large chassis)

No	Parts	Procedure	Remark
1		1) You must cut-off the power before you work-on	
		2) As shown in the right picture, Remove 6 screws to separate the guard fan.	

No	Parts	Procedure	Remark
		3) After releasing the Boss bolt in the center of the fan, Lift up the fan and separate it.	
		4) After releasing 4 bolts for motor fastening, Lift the motor and separate it. ※ First, Motor wire should be separated from C/Box.	