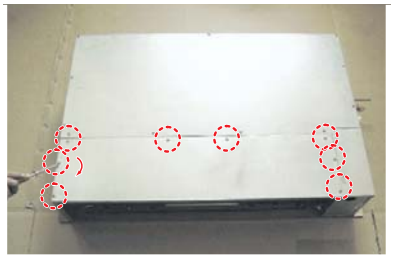
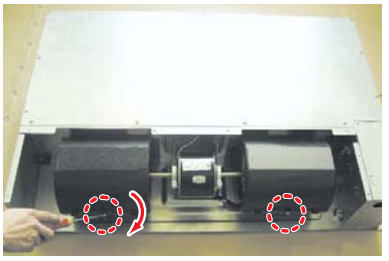
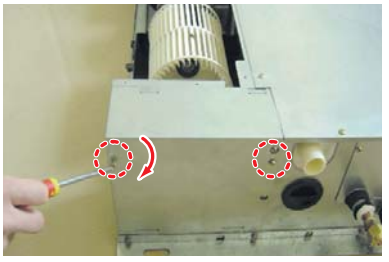
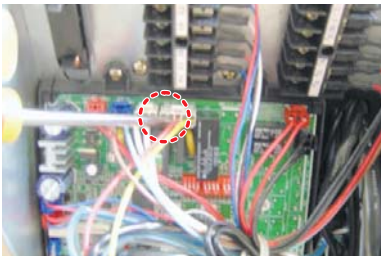
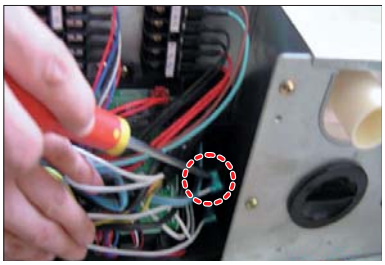
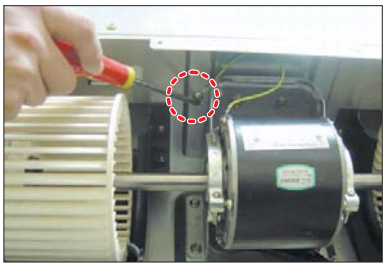
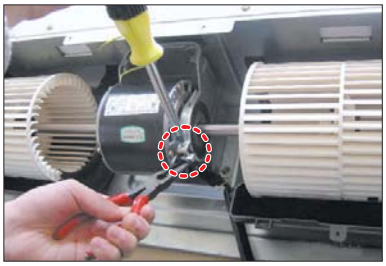
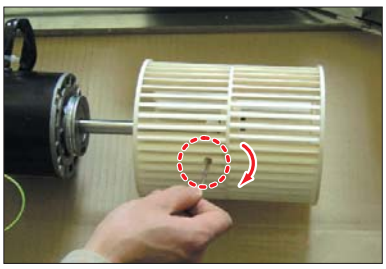
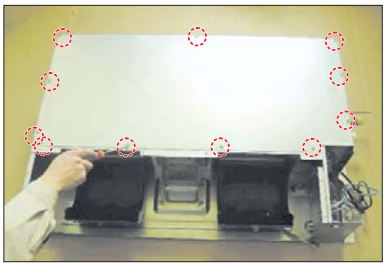
Disassembly and Reassembly

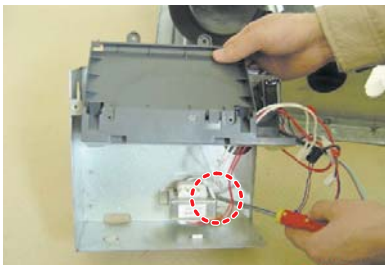
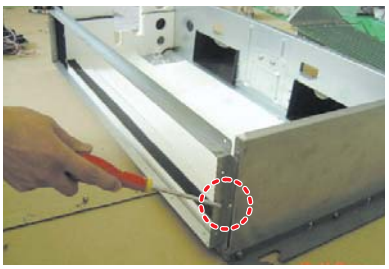
Repairs must be carreid out by trained professional.
For any repairs, please contact our service provider or independent qualified professional.

■ **Duct type(Slim1,2)**

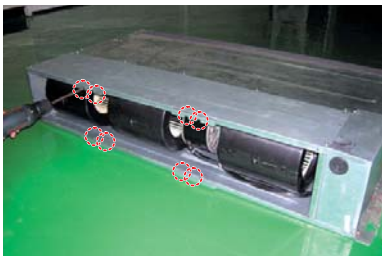
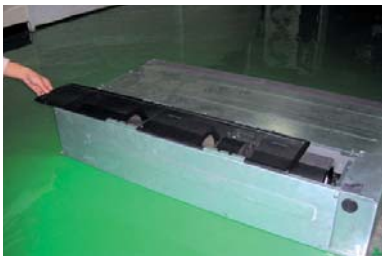
No	Parts	Procedure	Remark
1	Motor & Blower	1) Disassemble the Cabinet-Top Motor. – Unscrew 8 screws	
		2) Disassemble 2 Cover Blower Uppers. – After unscrewing 2 screws	
		– Disassemble the Cover Blower Upper with pushing its hook.	
		3) Disassemble the Cover Control. – Unscrew 2 screws	
		4) Disassemble Motor Wires connected to the inside of PCB and connected to the Capacitor.	

No	Parts	Procedure	Remark
1	Motor & Blower		
		5) Disassemble the Motor earth wire connected to the Partition. – Unscrew a screw	
		6) Disassemble the band Motor for fixing the Motor. – Unscrew 2 screws	
		7) After disassembling the Motor and Blower for the set, disassemble the Blower by use of 3mm wrench.	
2	Ass'y Drain Pan	1) Disassemble the Cabinet-Top Evap. – Unscrew 11 screws	

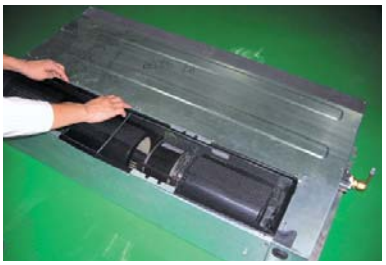
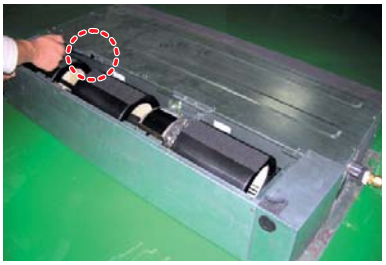
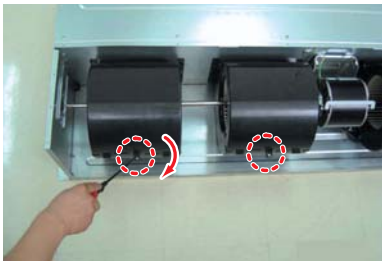
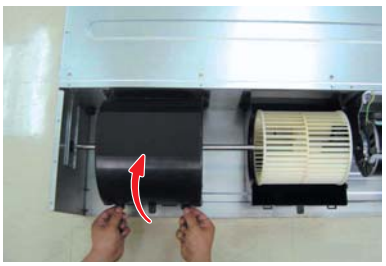
Disassembly and Reassembly

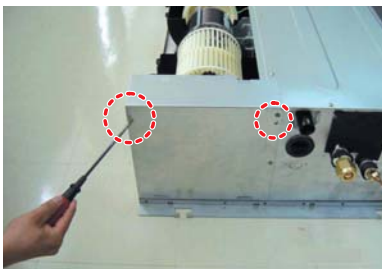
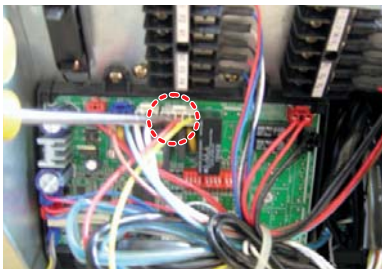
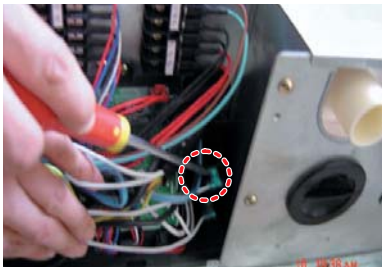
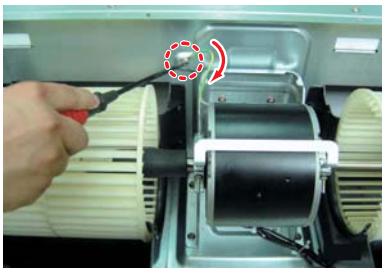
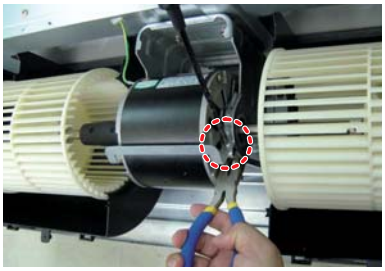
No	Parts	Procedure	Remark
2	Ass'y Drain Pan	2) Disassemble the Bracket Outlet Sub that fixes the Drain Pan equipped on the front of the set. – Unscrew 6 screws	
		3) Disassemble the Drain Cushion from the set.	
3	Bracket Outlet	1) Disassemble the Bracket Outlet assembled on the Cabinet. – Unscrew 10 screws	 

■ Duct type(Slim3)

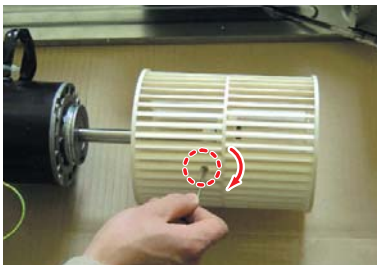
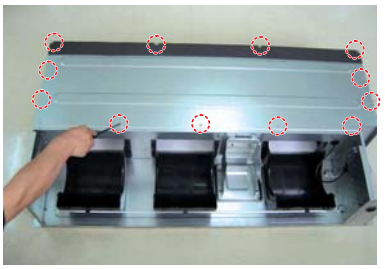
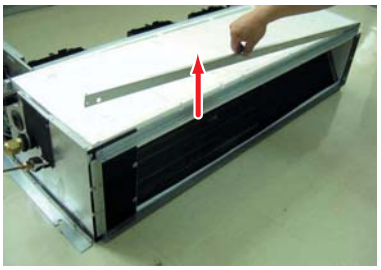
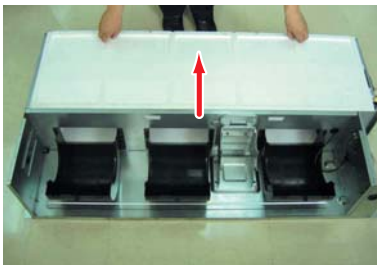
No	Parts	Procedure	Remark
1	Filter	1) Pull out the Filter as picture 1 or picture 2.	 
		2) If it is necessary, after disassembling 8 indicating screws, detach the Bracket Filter.	 

Disassembly and Reassembly

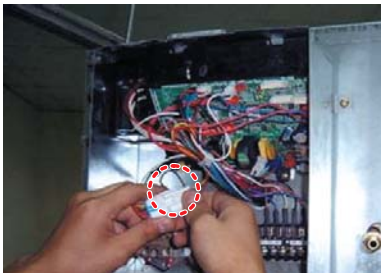
No	Parts	Procedure	Remark
1	Filter	3) If the Cabinet-Top Motor is assembled on the side of the set,the procedure of disassembling the Filter is just as the above.	 
2	Bracket Outlet	1) After disassembling 13 indicating screws, detach Ass'y Cabinet-Top Motor.	
		2) After disassembling 3 indicating screws, detach Ass'y Case Blower Upper.	
		– Press the pothook of the Case Blower and detach Ass'y Case Blower Upper.	

No	Parts	Procedure	Remark
2	Bracket Outlet	3) After disassembling 2 indicating screws, detach the Cover Control.	
		4) Detach the Motor Wire Connected to PCB and Capacitor.	 
		5) After disassembling the indicating screws, detach the wire connected to the Partition.	
		6) After disassembling 2 indicating screws, detach the Ass 'y Band Motor.	

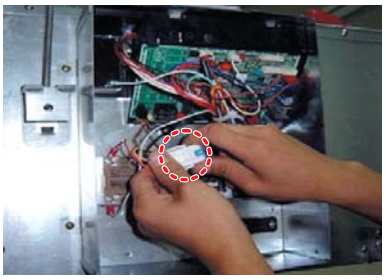
Disassembly and Reassembly

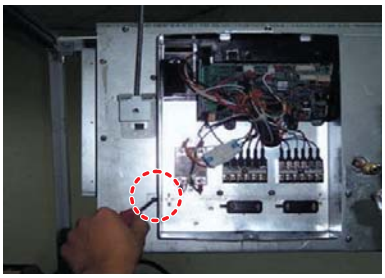
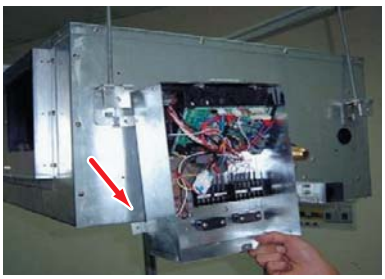
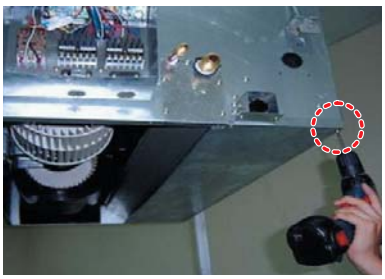
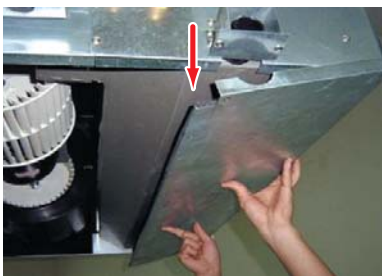
No	Parts	Procedure	Remark
2	Bracket Outlet	7) After disassembling the Motor and Blowers, detach the Blowers from the axis of the Motor by 3mm inner hexagon spanner.	
3	Drain Pan	1) After disassembling 15 indicating screws, detach Ass'y Cabinet-Top Evap.	
		2) After disassembling 6 indicating screws, detach the Bracket Outlet.	
		3) Detach the Drain Pan.	

■ Duct type (Mid Pressure, High Pressure)

No	Parts	Procedure	Remark
1	Blower & Motor	1) After disassembling 15 places indicating screws, detach Ass'y Cabi Bottom Blower. (Use +Screw Driver.)	 
		2) Detach from Ass'y Control In the capacitor connection wire between the Motor Fan and housing connector.	
		3) After disassembling 4 places indicating screws, detach the 2 Fan Case. (Use +Screw Driver.)	

Disassembly and Reassembly

No	Parts	Procedure	Remark
1	Blower & Motor	4) After disassembling 2 places indicating screws, detach Fan Motor and Blower from the set. (Use +Screw Driver.)	
2	Control Box	1) After disassembling 1 Indicating screw, detach the Cover control.(Use +Screw Driver.)	 
		2) Detach the Motor-Fan and Sensor Connector from the PCB.	

No	Parts	Procedure	Remark
2	Control Box	3) Disassemble 4 indicating screws and detach Control In from the set. (Use +Screw Driver.)	 
3	Drain Pan	※ Work is possible when Disassembling the Ass'y Cabi Bottom Blower. 1) Disassemble 6 indicating screws and detach Ass'y Cabi Bottom Drain. (Use +Screw Driver.)	 

Disassembly and Reassembly

No	Parts	Procedure	Remark
3	Drain Pan	2) Disassemble 6 indicating screws and detach the Drain Pan. (Use +Screw Driver.) (3 screws each at left and right side)	