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# CS-1820
# CS-1820LA

## PARTS LIST

Published in September 2006
2GM70951
Rev.1

# NOTES

1. Indicate parts number and machine model when placing an order.

| e.g. Parts Number | Parts Name | Machine Model | Frequency | Quantity |
|---|---|---|---|---|
| 302GM04040 | COVER FRONT(CPY) | CS-1820 | 60Hz | 1 |
| 302GM04050 | COVER FRONT LA(CPY) | CS-1820LA | 60Hz | 1 |

2. Service calls and freight will be charged separately.

3. Symbols in the "Parts Number" column.

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.

| e.g. Parts Number | Parts Name | Parts Number | Parts Name |
|---|---|---|---|
| 5SNSA2DC++13 | PARTS,MPF COVER SP | •5MVX861SH004 | TRAY MPF A |
| | | •5MVX751SH001 | TRAY MPF B |

- Parts with "⊙" indicate the spare parts and the parts without "⊙" can not be supplied.

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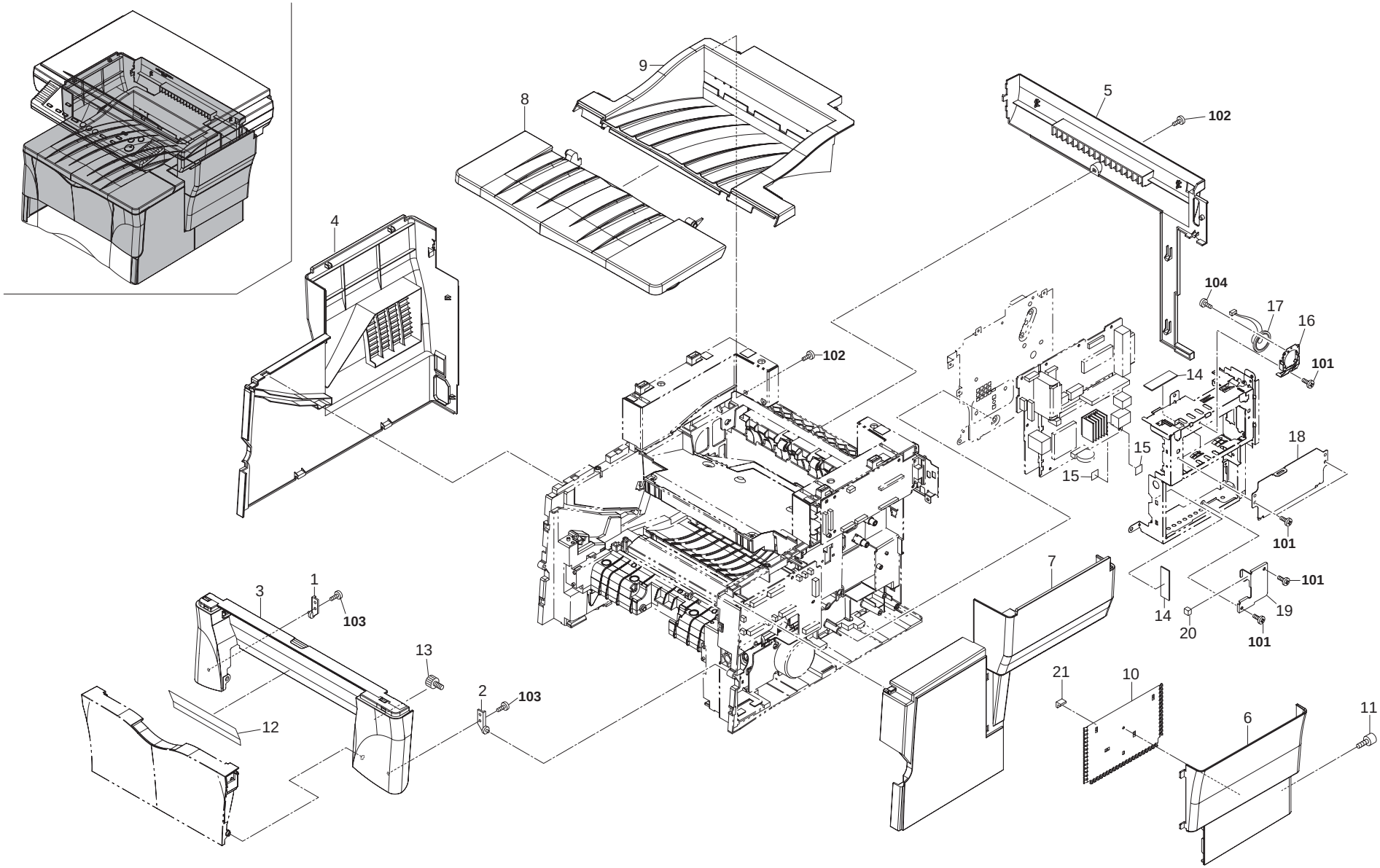

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FIG. 1 Exterior Covers

2GM

| SP | Ref. No. | Part.No. | Alternative. | Description | Quantity 120 | Quantity 220 |
|---|---|---|---|---|---|---|
| | 1 | 5MVX422DN005 | 2A804080 | HINGE FRONT L | 1 | 1 |
| | 2 | 5MVX422DN006 | 2A804090 | HINGE FRONT R | 1 | 1 |
| ⊙ | 3 | 302GM04040 | 2GM04040 | COVER FRONT(CPY) (CS-1820) | 1 | |
| ⊙ | 3 | 302GM04050 | 2GM04050 | COVER FRONT LA(CPY) (CS-1820LA) | | 1 |
| ⊙ | 4 | 5SNSP0015024 | 2DC04020 | COVER LEFT | 1 | 1 |
| | 5 | 2DC04030 | | COVER REAR | 1 | 1 |
| ⊙ | 6 | 5SNSP0015026 | 2DC04050 | COVER DIMM | 1 | 1 |
| ⊙ | 7 | 5SNSP0015027 | 2DC04060 | COVER RIGHT | 1 | 1 |
| ⊙ | 8 | 302DD04021 | 2DD04021 | LID TOP | 1 | 1 |
| ⊙ | 9 | 5SNSP0015030 | 2DC04080 | COVER TOP | 1 | 1 |
| | 10 | 2DC04090 | | PLATE SHIELD | 1 | 1 |
| | 11 | 5MMT263SN012++R | 2D903100 | SCREW OP | 1 | 1 |
| | 12 | 2DC05070 | | LABEL FRONT COVER | 1 | 1 |
| | 13 | 302GM17010 | 2GM17010 | RETAINING PIN MIRROR FRAME | 1 | 1 |
| | 14 | 2DD27160 | | SHEET EMI | 2 | 2 |
| | 15 | 2DD26100 | | SHEET MAIN PCB | 2 | 2 |
| | 16 | 2DD26040 | | HOLDER SPEAKER | 1 | 1 |
| | 17 | 3DB27160 | | SPEAKER(PBF) | 1 | 1 |
| | 18 | 2DD26020 | | LID CONTROLLER L | 1 | 1 |
| | 19 | 2DD26080 | | MOUNT SARCON MAIN | 1 | 1 |
| | 20 | 2DD28120 | | SHEET RADIATOR C | 1 | 1 |
| | 21 | 7ZGSTGL10015H01 | ZG019360 | SHIELD GASKET | 1 | 1 |

| SP | Ref. No. | Part.No. | Alternative. | Description | Quantity 120 | Quantity 220 |
|---|---|---|---|---|---|---|
| | 101 | B1B74100 | | +BIND T.T SCREW(+) / M4 X 10 CRFREE B-T | | |
| | 102 | 5MBTPB3006TW++R | B1A53060 | +BIND TAP-TITE S SCREW M3X06 | | |
| | 103 | 7BB300308H | BB018160 | +BIND TAP-TITE B SCREW 3X8 | | |
| | 104 | BAB53060 | | +TP TAP-TITE S SCREW M3X06 | | |

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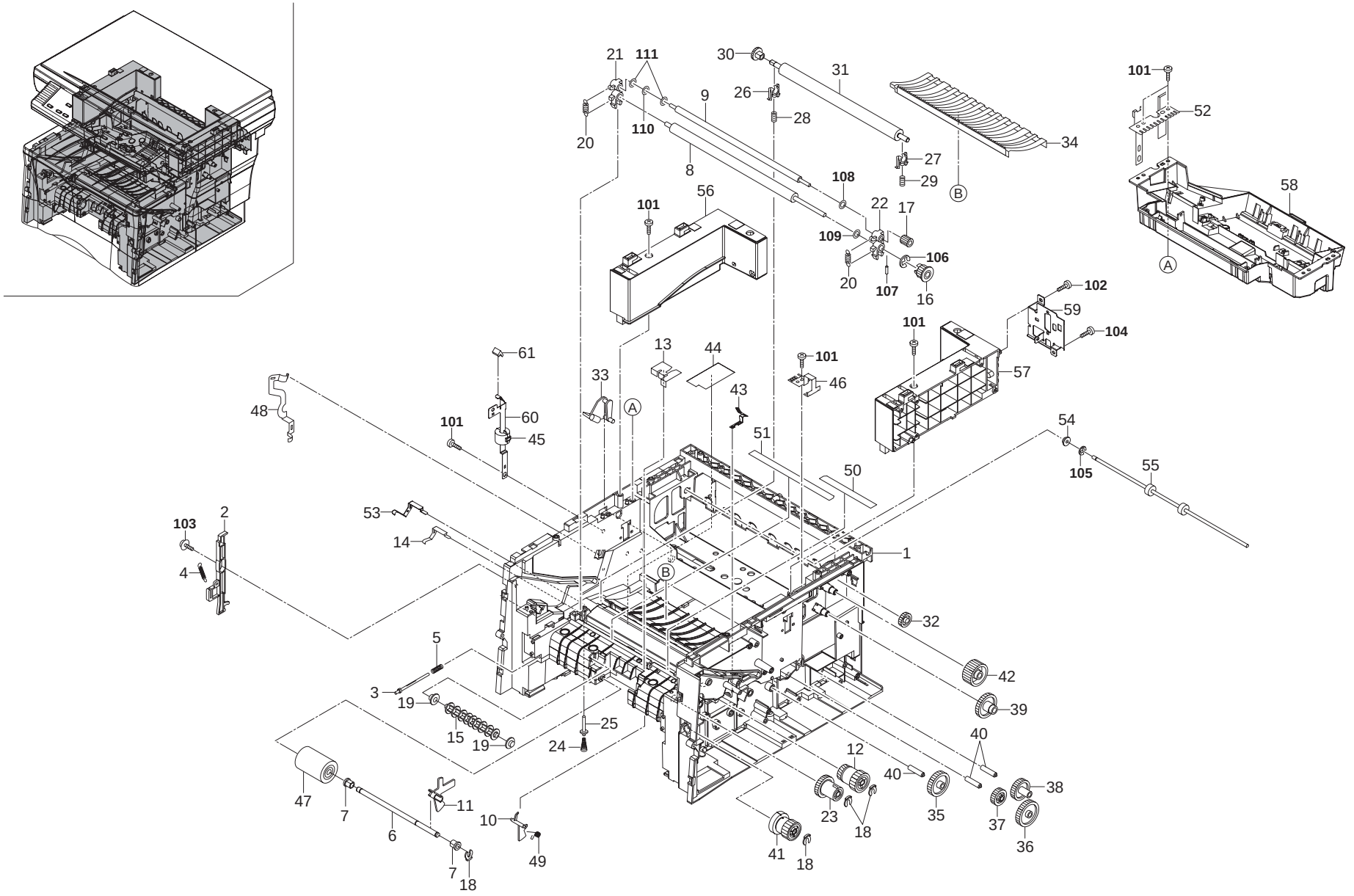

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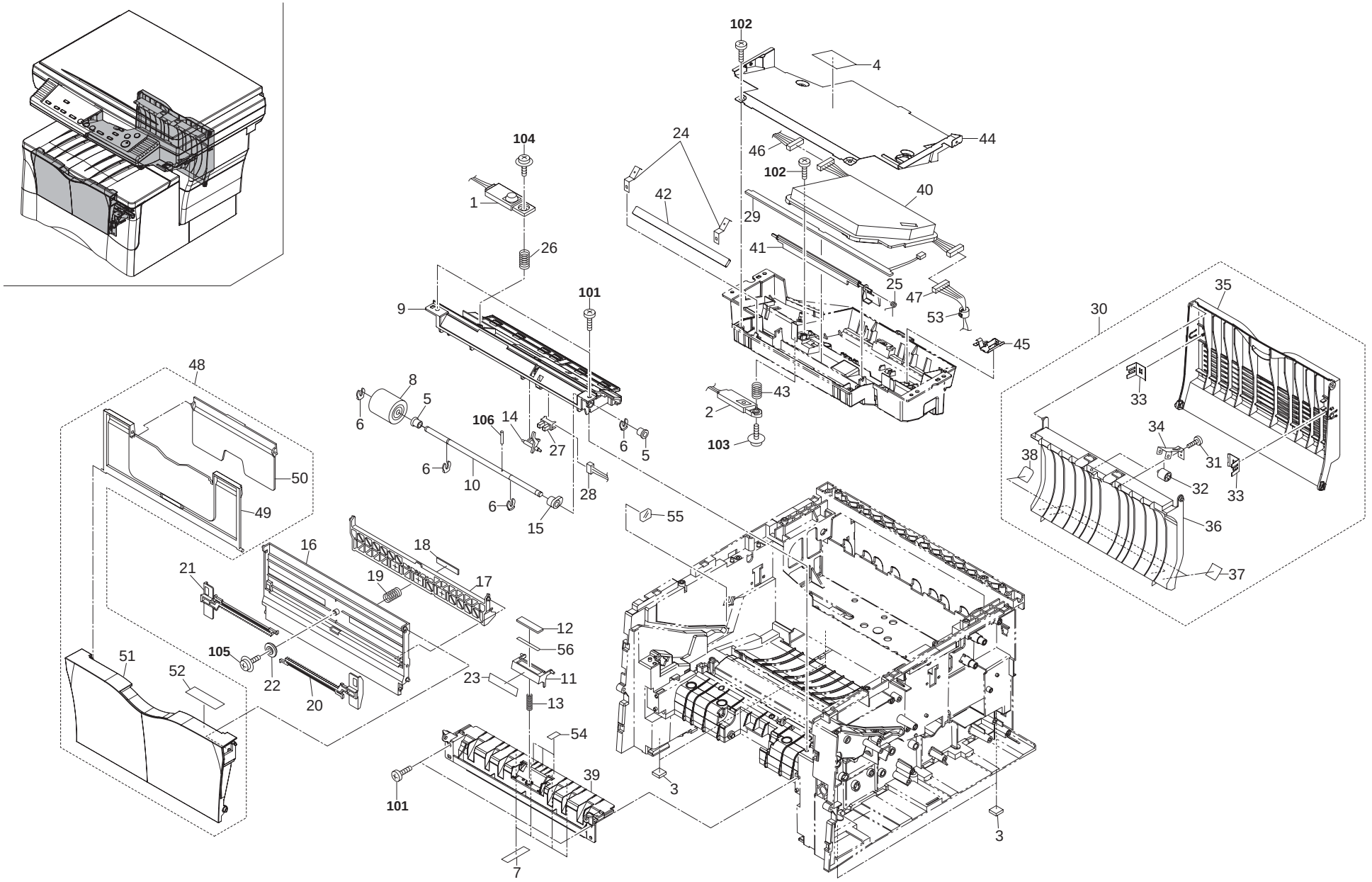
FIG. 2 Frames & Paper Feed Section I

2GM

| SP | Ref. No. | Part.No. | Alternative. | Description | Quantity 120 | Quantity 220 |
|---|---|---|---|---|---|---|
| | 1 | 2DC02010 | | FRAME BASE (1/8) | 1 | 1 |
| | 2 | 5MVX721DN001 | 2A802040 | LEVER INTERLOCK | 1 | 1 |
| | 3 | 5MVT653DW001 | 2A802050 | PIN CASSETTE | 1 | 1 |
| | 4 | 5MMW351LD006 | 2A802060 | SPRING INTERLOCK | 1 | 1 |
| | 5 | 5MMW341LD005 | 2A802070 | SPRING PIN CASSETTE | 1 | 1 |
| | 6 | 5MMT766SN007 | 2A806020 | SHAFT FEED | 1 | 1 |
| | 7 | 5MVM176DN026 | 2A806030 | BUSH FEED | 2 | 2 |
| ⊙ | 8 | 5MMT876SN073 | 2A806040 | ROLLER REGIST LOW | 1 | 1 |
| ⊙ | 9 | 5MMT865SN010 | 2A806050 | ROLLER REGIST UP | 1 | 1 |
| ⊙ | 10 | 5MVX432DB009 | 2A806090 | ACTUATOR REGIST | 1 | 1 |
| ⊙ | 11 | 5MVX542DB003 | 2A806100 | ACTUATOR PE | 1 | 1 |
| ⊙ | 12 | 5AAVCLTCH016 | 2A806120 | CLUTCH REGIST | 1 | 1 |
| | 13 | 5MVS441KF008 | 2A806170 | SHEET REGIST SW | 1 | 1 |
| | 14 | 5MMX532LD005 | 2A806210 | CONTACT EARTH REG | 1 | 1 |
| ⊙ | 15 | 5MVT676DB002 | 2A806220 | PULLEY FEED | 1 | 1 |
| ⊙ | 16 | 5MVG127DB047 | 2A806230 | GEAR REGIST Z20 | 1 | 1 |
| ⊙ | 17 | 5MVG126DB025 | 2A806240 | GEAR REGIST Z13 | 1 | 1 |
| ⊙ | 18 | 5MVX111DN003 | 2A806250 | RING STOPPER | 4 | 4 |
| | 19 | 5MVM161DW001 | 2A806260 | BUSH PULLEY FEED | 2 | 2 |
| | 20 | 5MMW261LD023 | 2A806410 | SPRING REGIST R | 2 | 2 |
| | 21 | 5MVX221DB019 | 2A806420 | BUSH REGIST LEFT | 1 | 1 |
| | 22 | 5MVX221DW006 | 2A806430 | BUSH REGIST RIGHT | 1 | 1 |
| ⊙ | 23 | 5AAVCLTCH031 | 2FM06040 | CLUTCH MPF | 1 | 1 |
| | 24 | 5MMW361LD015 | 2A815010 | SPRING PIN BIAS | 1 | 1 |
| | 25 | 5MMT365SN003 | 2A815020 | PIN CONTACT BIAS | 1 | 1 |
| ⊙ | 26 | 5MVX221DB023 | 2A816020 | BUSH TC L | 1 | 1 |
| ⊙ | 27 | 5MVX221DW008 | 2A816030 | BUSH TC R | 1 | 1 |
| | 28 | 5MMW251LD043 | 2A816040 | SPRING TC L | 1 | 1 |
| | 29 | 2DC16040 | | SPRING TC R | 1 | 1 |
| ⊙ | 30 | 5MVG127DB048 | 2A816060 | GEAR TC Z18 | 1 | 1 |
| ⊙ | 31 | 2FM14070 | 5MMT876SN103 | ROLLER TRANSFER I | 1 | 1 |
| ⊙ | 32 | 5MVG137DN030 | 2A820290 | GEAR EXIT Z23 UP | 1 | 1 |
| | 33 | 5MVX322SB020 | 2A820300 | ACTUATOR FUSER B | 1 | 1 |
| ⊙ | 34 | 5AAY3010E+31 | 2A868610 | EARTH GUIDE ASSY | 1 | 1 |
| ⊙ | 35 | 5MVG148DN045 | 2A822080 | GEAR Z38H | 1 | 1 |
| ⊙ | 36 | 5MVG148DN046 | 2A822090 | GEAR FREE Z40H | 1 | 1 |
| ⊙ | 37 | 5MVG138DN041 | 2A822100 | GEAR FREE Z25S | 1 | 1 |
| ⊙ | 38 | 5MVG148DN047 | 2A822110 | GEAR Z34S | 1 | 1 |
| ⊙ | 39 | 5MVG148DN048 | 2A822120 | GEAR Z40S | 1 | 1 |
| ⊙ | 40 | 5MMT364SN003 | 2A822130 | PIN DRIVE | 3 | 3 |
| ⊙ | 41 | 2DC06010 | 5SNSP0015035 | CLUTCH FEED | 1 | 1 |
| ⊙ | 42 | 5MVG148DN049 | 2A822160 | GEAR Z37S | 1 | 1 |
| | 43 | 2DC16030 | | PLATE EARTH BRUSH A | 1 | 1 |
| | 44 | 2DC02100 | | FILM PS LOW | 1 | 1 |
| | 45 | 2A627940 | | CORE 10-20X10 | 1 | 1 |
| | 46 | 2DD02010 | | PLATE EARTH CONTROLLER | 1 | 1 |
| ⊙ | 47 | 5AAVR0LL+044 | 2A806010 | ROLLER FEED ASSY | 1 | 1 |
| | 48 | 2BY02010 | 5MMX632LD008 | CONTACT MAIN MR | 1 | 1 |
| | 49 | 2BY06040 | 5MMW261LD057 | SPRING ACTUATOR REG | 1 | 1 |
| | 50 | 5MVS622KF011 | 2BY06050 | SHEET REGIST R | 1 | 1 |
| | 51 | 5MVS622KF012 | 2BY06060 | SHEET REGIST L | 1 | 1 |
| | 52 | 2DD02020 | | PLATE EARTH SW | 1 | 1 |
| | 53 | 2DC26100 | | CONTACT TRANSFER | 1 | 1 |
| | 54 | 5MVM176DW001 | 2A821010 | BUSH EXIT | 1 | 1 |
| ⊙ | 55 | 5MMT874SN007 | 2A820090 | ROLLER EXIT UP | 1 | 1 |
| | 56 | 2DC02020 | | STAY SCANNER LEFT | 1 | 1 |
| | 57 | 2DC02030 | | STAY SCANNER RIGHT | 1 | 1 |
| | 58 | 2DC02040 | | FRAME MIDDLE (1/3) | 1 | 1 |
| | 59 | 2DC02050 | | MOUNT SCANNER PCB | 1 | 1 |
| | 60 | 2DC02060 | | PLATE EARTH STAY L | 1 | 1 |
| | 61 | 7ZGSTGL10015H01 | ZG019360 | SHIELD GASKET | 1 | 1 |
| | 101 | B1B74100 | | +BIND T.T SCREW(+) / M4 X 10 CRFREE B-T | | |
| | 102 | 5MBTPB3006TW++R | B1A53060 | +BIND TAP-TITE S SCREW M3X06 | | |
| | 103 | B4B74100 | | +TP T.T SCREW(+) / M4 X 10 CRFREE B-T | | |
| | 104 | BAB53060 | | +TP TAP-TITE S SCREW M3X06 | | |
| | 105 | 7BD103060++H01 | BD018610 | E STOP RING E-3 | | |
| | 106 | 7BD105060++H01 | BD018620 | E STOP RING E-5 | | |
| | 107 | E0020080 | | SPRING PIN 2X8 | | |
| | 108 | C2894650 | | POLY SLIDER /M4.1X6.5X0.25T POLY | | |
| | 109 | C2892950 | | POLY SLIDER /M6.2X9.5X0.5T PLASTC | | |
| | 110 | C3790080 | | WAVE WASHER / M4X8.0X0.2T SUS | | |
| | 111 | C2891100 | | POLY-SLIDER WASHER 4.1X10X0.3T | | |

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• Parts with "⊙" indicate the spare parts.


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## FIG. 3 Paper Feed Section II & LSU

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| SP | Ref. No. | Part.No. | Alternative. | Description | Quantity 120 | Quantity 220 |
|---|---|---|---|---|---|---|
| ⊙ | 1 | 302GM01200 | 2GM01200 | TE SENSOR ASSY | 1 | 1 |
| ⊙ | 2 | 302GM01190 | 2GM01190 | FULL SENSOR ASSY | 1 | 1 |
| | 3 | 5MVS228RB019 | 2A802500 | FOOT | 4 | 4 |
| | 4 | 5MVVL661WN34 | 2A805010 | LABEL LASER CAUTION | 1 | 1 |
| | 5 | 5MVM176DN026 | 2A806030 | BUSH FEED | 2 | 2 |
| ⊙ | 6 | 5MVX111DN003 | 2A806250 | RING STOPPER | 4 | 4 |
| | 7 | 5MVS312KF011 | 2A806480 | SHEET GUIDE | 4 | 4 |
| ⊙ | 8 | 5AAVR0LL+045 | 2A806510 | ROLLER MPF ASSY | 1 | 1 |
| | 9 | 5MVX854SH002 | 2A806520 | HOLDER MP FEED | 1 | 1 |
| | 10 | 5MMT766SN008 | 2A806530 | SHAFT MPF | 1 | 1 |
| | 11 | 5MVX522DB004 | 2A806550 | SEPARATOR MPF | 1 | 1 |
| | 12 | 5MVS416XN001 | 2A806560 | PAD SEPARATOR MPF | 1 | 1 |
| | 13 | 5MMW261LD038 | 2A806570 | SPRING SEPA MPF | 1 | 1 |
| | 14 | 5MVX432DB010 | 2A806600 | ACTUATOR MPF | 1 | 1 |
| | 15 | 5MVX221DN014 | 2A806620 | CAM MPF R | 1 | 1 |
| | 16 | 5MVB872SH019 | 2A806661 | BASE MPF | 1 | 1 |
| | 17 | 5MVX852CB003 | 2A806670 | BOTTOM PLATE MPF | 1 | 1 |
| | 18 | 5MVS616XN002 | 2A806680 | PAD BOTTOM MPF | 1 | 1 |
| | 19 | 2FM06030 | 5MMW261LD065 | SPRING BOTTOM MPF | 1 | 1 |
| | 20 | 5MVX752SH002 | 2A806700 | GUIDE MPF R | 1 | 1 |
| | 21 | 5MVX752SH003 | 2A806710 | GUIDE MPF L | 1 | 1 |
| | 22 | 5MVG137DN032 | 2A806720 | GEAR MPF | 1 | 1 |
| | 23 | 5MVS431TX001 | 2A806760 | TAPE SEPARATOR | 1 | 1 |
| | 24 | 5MMX221LD024 | 2A813030 | SPRING MIRROR | 2 | 2 |
| | 25 | 5MMW341LD006 | 2A813050 | SPRING SHUTTER LSU | 1 | 1 |
| | 26 | 5MMW261LD036 | 2A814570 | SPRING TE SENSOR | 1 | 1 |
| ⊙ | 27 | 5FNXGP1A73A++02 | 2DC27180 | PT.SENSOR GP1A73AJ00 | 1 | 1 |
| | 28 | 5AACCNRM0GEA | 2A827580 | CONN. CORD ASSY | 1 | 1 |
| ⊙ | 29 | 302GM01180 | 2GM01180 | P.W.BOARD ASSY LED | 1 | 1 |
| ⊙ | 30 | 5AAY3010E+58 | 2A868700 | COVER REAR ASSY | 1 | 1 |
| | 31 | •7BB300306H | BB018140 | +BIND TAP-TITE B SCREW 3X6 | 2 | 2 |
| ⊙ | 32 | •5MVM273DB005 | 2A820100 | PULLEY EXIT | 2 | 2 |
| | 33 | •5MMX322LD022 | 2A820340 | PLATE TRAY | 2 | 2 |
| | 34 | •5MMX332LD021 | 2A820850 | BKT PULLEY FD | 2 | 2 |
| ⊙ | 35 | •5MVB874SH018 | 2A820950 | COVER REAR | 1 | 1 |
| | 36 | •5MVB874SH019 | 2A820961 | TRAY EXIT FU | 1 | 1 |
| | 37 | •5MVS222KN006 | 2A820970 | SHEET REAR | 2 | 2 |
| | 38 | •5MVS222KW001 | 2A820980 | SHEET REAR B | 2 | 2 |
| | 39 | 2DC06020 | | GUIDE TURN A | 1 | 1 |
| ⊙ | 40 | 302FM93111 | 2FM93111 | LK-101 | 1 | 1 |
| | 41 | 2DC13020 | | SHUTTER LSU | 1 | 1 |
| | 42 | 2DC13030 | | MIRROR LSU | 1 | 1 |
| | 43 | 2DC13040 | | SPRING FULL SENSOR | 1 | 1 |
| | 44 | 2DC26070 | | SHIELD LSU | 1 | 1 |
| | 45 | 2DC26110 | | PLATE EARTH LSU | 1 | 1 |
| | 46 | 2DC27070 | | WIRE MAIN-LSU | 1 | 1 |
| | 47 | 2DC27140 | | WIRE ENGINE-LSU | 1 | 1 |
| ⊙ | 48 | 5SNSA2DC++13 | 2DC93102 | PARTS,MPF COVER SP | 1 | 1 |
| | 49 | •5MVX861SH004 | 2A806730 | TRAY MPF A | 1 | 1 |
| | 50 | •5MVX751SH001 | 2A806740 | TRAY MPF B | 1 | 1 |
| ⊙ | 51 | •5SNSP0015025 | 2DC04040 | COVER MFP | 1 | 1 |
| | 52 | •2DC05090 | | LABEL MPF COVER | 1 | 1 |
| | 53 | 2A627940 | | CORE 10-20X10 | 1 | 1 |
| | 54 | 2DC06080 | | SHEET MPF PAD | 3 | 3 |
| | 55 | 2DC16050 | | SPACER TRANSFER | 1 | 1 |
| | 56 | 2FM02710 | 5MVS422KF010 | SPACER PAD | 1 | 1 |
| | 101 | B1B74100 | | +BIND T.T SCREW(+) / M4 X 10 CRFREE B-T | | |
| | 102 | B1B73100 | | +BIND TAP-TITE B SCREW M3X10 | | |
| | 103 | 7BB302308H | BB018120 | +TP TAP-TITE B SCREW 3X08 | | |
| | 104 | B4B74100 | | +TP T.T SCREW(+) / M4 X 10 CRFREE B-T | | |
| | 105 | 7BB302305H | BB018540 | +TP TAP-TITE B SCREW 3X05 | | |
| | 106 | E0020080 | | SPRING PIN 2X8 | | |

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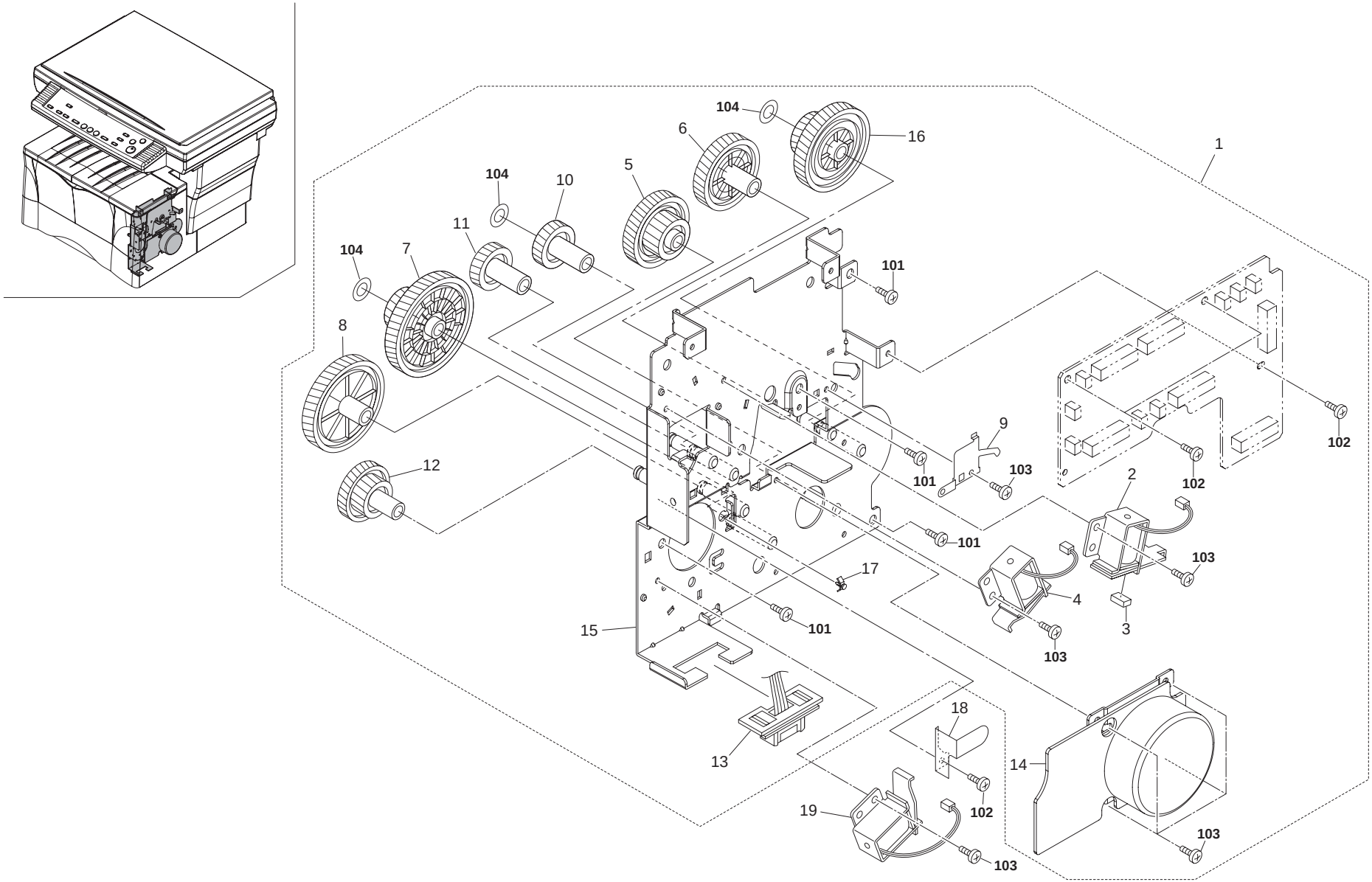

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FIG. 4 Driving Section

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| SP | Ref. No. | Part.No. | Alternative. | Description | Quantity 120 | Quantity 220 |
|---|---|---|---|---|---|---|
| ⊙ | 1 | 302DC93084 | 2DC93084 | PARTS,DRIVE UNIT SP | 1 | 1 |
| ⊙ | 2 | •302GM44020 | 2GM44020 | SOLENOID REGIST | 1 | 1 |
| | 3 | •5MVS217SN002 | 2A806280 | PAD SOLENOID | 1 | 1 |
| ⊙ | 4 | •302GM44030 | 2GM44030 | SOLENOID MPF | 1 | 1 |
| ⊙ | 5 | •5MVG168DN017 | 2A822030 | GEAR Z68H-Z21H | 1 | 1 |
| ⊙ | 6 | •5MVG148DN044 | 2A822050 | GEAR Z40H | 1 | 1 |
| ⊙ | 7 | •5MVG169DN032 | 2A822060 | GEAR Z95H-Z21H | 1 | 1 |
| ⊙ | 8 | •5MVG169DN033 | 2A822070 | GEAR Z53H | 1 | 1 |
| | 9 | •5MMX521LD005 | 2A822150 | PLATE EARTH DRUM | 1 | 1 |
| ⊙ | 10 | •5MVG138DN042 | 2A822170 | GEAR Z24H | 1 | 1 |
| ⊙ | 11 | •5MVG137DN029 | 2A822180 | GEAR Z21H | 1 | 1 |
| ⊙ | 12 | •5MVG148DN050 | 2A822190 | GEAR Z36H-Z21H | 1 | 1 |
| | 13 | •5AACCNRM1GEA | 2A827590 | CONN. CORD ASSY | 1 | 1 |
| ⊙ | 14 | •302DC22011 | 2DC22011 | MOTOR MAIN | 1 | 1 |
| | 15 | •2DC22020 | | MOUNT MACHINE DRIVE | 1 | 1 |
| ⊙ | 16 | •2DC22030 | | GEAR 48/21 | 1 | 1 |
| | 17 | •M2108800 | | SPACER,KGPS-3.5S(KITAGAWA) | 1 | 1 |
| | 18 | 5MMX332LD013 | 2A806750 | PLATE EARTH MPF | 1 | 1 |
| ⊙ | 19 | 302GM44010 | 2GM44010 | SOLENOID FEED | 1 | 1 |

| SP | Ref. No. | Part.No. | Alternative. | Description | Quantity 120 | Quantity 220 |
|---|---|---|---|---|---|---|
| | 101 | B1B74100 | | +BIND T.T SCREW(+) / M4 X 10 CRFREE B-T | | |
| | 102 | 5MBTPB3006TW++R | B1A53060 | +BIND TAP-TITE S SCREW M3X06 | | |
| | 103 | 7BB100305H | BB018180 | +BIND TAP-TITE S SCREW 3X05 | | |

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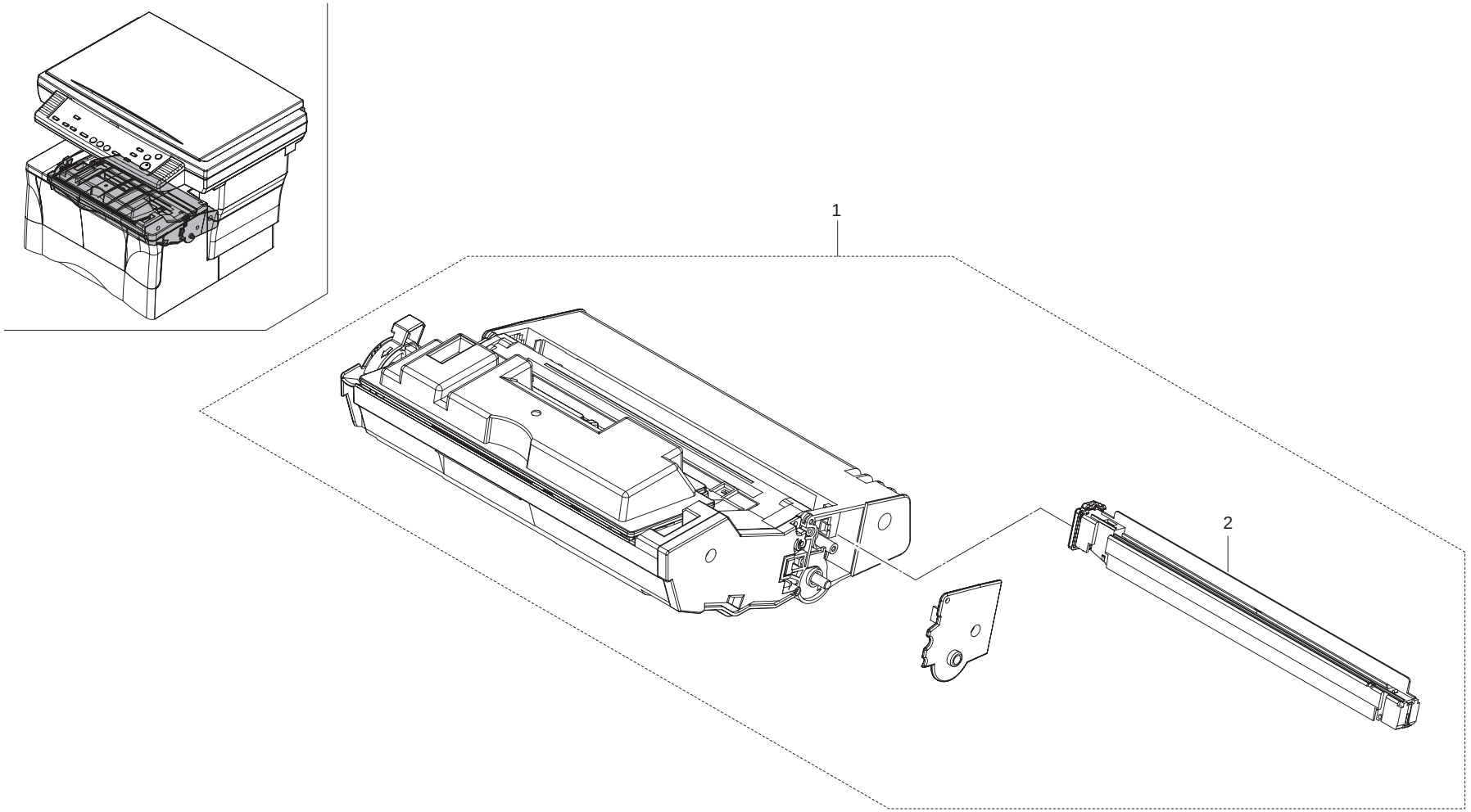

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FIG. 5 Process Unit



| SP | Ref. No. | Part.No. | Alternative. | Description | Quantity | |
|---|---|---|---|---|---|---|
| | | | | | 120 | 220 |
| ⊙ | 1 | 2FM93093 | | PU-102 PROCESS UNIT | 1 | 1 |
| ⊙ | 2 | •5PLPWCTAPKX | 2FM93120 | MC-41 MCH ASSY | 1 | 1 |

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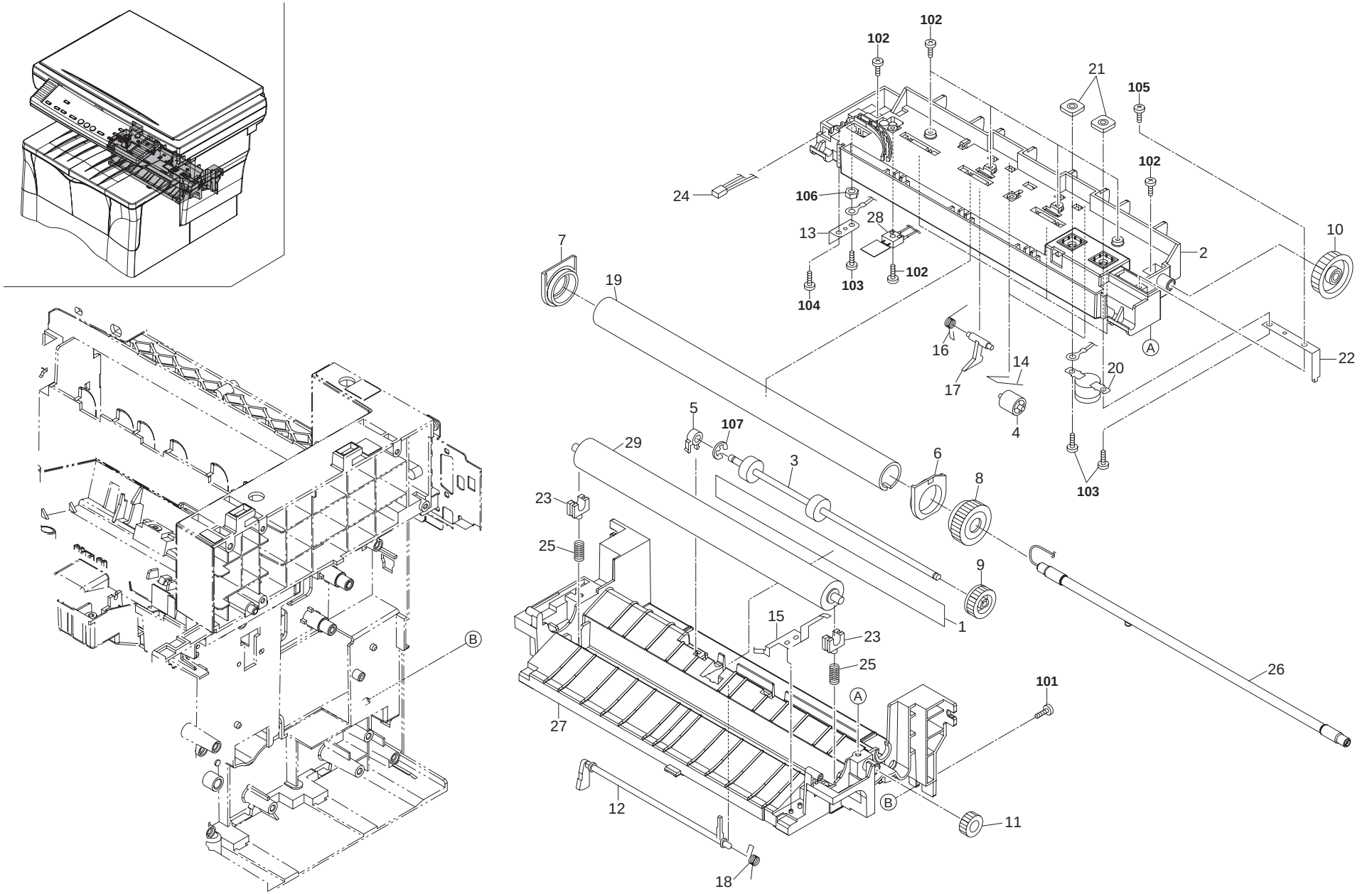

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FIG. 6 Fuser Unit

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| SP | Ref. No. | Part.No. | Alternative. | Description | Quantity 120 | Quantity 220 |
|---|---|---|---|---|---|---|
| ⊙ | | 302DC93052 | 2DC93052 | FK-100 FUSER UNIT (E) SP | | 1 |
| ⊙ | | 302DC93062 | 2DC93062 | FK-100 FUSER UNIT (U) SP | 1 | |
| | 1 | •5MVVL731WN14 | 2A805020 | LABEL FUSER CAUTION | 1 | 1 |
| | 2 | •5MVB863KB003 | 2A820023 | FRAME FUSER UP | 1 | 1 |
| ⊙ | 3 | •5MMT774SN001 | 2A820080 | ROLLER EXIT LOW | 1 | 1 |
| ⊙ | 4 | •5MVM273DB005 | 2A820100 | PULLEY EXIT | 2 | 2 |
| | 5 | •5MVX211DB016 | 2A820110 | BUSH EXIT | 1 | 1 |
| | 6 | •5MVM188XN015 | 2A820120 | BUSH HEAT R | 1 | 1 |
| | 7 | •5MVM188XN016 | 2A820131 | BUSH HEAT L | 1 | 1 |
| ⊙ | 8 | •302A820161 | 2A820161 | GEAR HEAT Z33 | 1 | 1 |
| ⊙ | 9 | •5MVG137DN031 | 2A820170 | GEAR EXIT Z23 | 1 | 1 |
| ⊙ | 10 | •5MVG148XN009 | 2A820180 | GEAR IDLE Z34 | 1 | 1 |
| ⊙ | 11 | •5MVG127DN070 | 2A820190 | GEAR IDLE Z18 | 1 | 1 |
| | 12 | •5MVX731CB002 | 2A820200 | ACTUATOR FUSER A | 1 | 1 |
| | 13 | •5MML211RD002 | 2A820220 | HOLDER LAMP B | 1 | 1 |
| | 14 | •5MMW601LD011 | 2A820260 | SPRING PULLEY | 2 | 2 |
| | 15 | •5MMX665LD004 | 2A820280 | PLATE EARTH FUSER | 1 | 1 |
| | 16 | •5MMW261LD055 | 2A820350 | SPRING SEPARATOR | 4 | 4 |
| | 17 | •5AAVSEPRT015 | 2A820360 | SEPARATOR ASSY | 4 | 4 |
| | 18 | •5MMW261LD017 | 2A820520 | SPRING ACTUATOR | 1 | 1 |
| ⊙ | 19 | •5MMT876AX002 | 2BY20010 | ROLLER HEAT | 1 | 1 |
| ⊙ | 20 | •5EYFFQ16001++01 | 2BY20020 | THERMOSTAT 250V160 C | 1 | 1 |
| | 21 | •5MMS111SL002 | 2BY20050 | NUT FUSER A | 2 | 2 |
| | 22 | •2BY20060 | 5MML531CG001 | HOLDER LAMP A | 1 | 1 |
| | 23 | •2BY20070 | 5MVX221XN004 | BUSH PRESS | 2 | 2 |
| | 24 | •2BY27560 | 5AACCNSH3GEA | CONN. CORD ASSY | | 1 |
| | 24 | •2BY27570 | 5AACCNSH4GEA | CONN. CORD ASSY | 1 | |
| | 25 | •2DC20010 | | SPRING PRESS ROLLER | 2 | 2 |
| ⊙ | 26 | •302DC20021 | 2DC20021 | HEATER 230 FIXING | | 1 |
| ⊙ | 26 | •302DC20031 | 2DC20031 | HEATER 120 FIXING | 1 | |
| | 27 | •2DC20040 | | FRAME FUSER LOW (1/2) | 1 | 1 |
| ⊙ | 28 | •2DC20050 | 5SNSP0015041 | THERMISTOR FUSER | 1 | 1 |
| | 29 | •2DC20060 | | ROLLER PRESS | 1 | 1 |

| SP | Ref. No. | Part.No. | Alternative. | Description | Quantity 120 | Quantity 220 |
|---|---|---|---|---|---|---|
| | 101 | B1B74100 | | +BIND T.T SCREW(+) / M4 X 10 CRFREE B-T | | |
| | 102 | 7BB300312H | BB018170 | +BIND TAP-TITE B SCREW 3X12 | | |
| | 103 | 5MBSP43006NW++R | B4A03060 | +TP-A SCREW M3X06(TRIVALENT CHROMATING) | | |
| | 104 | 7BB300308H | BB018160 | +BIND TAP-TITE B SCREW 3X8 | | |
| | 105 | 7BB300306H | BB018140 | +BIND TAP-TITE B SCREW 3X6 | | |
| | 106 | 7BC1003055++H01 | BC018230 | HEXA NUT M3 | | |
| | 107 | 7BD103060++H01 | BD018610 | E STOP RING E-3 | | |

• Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.

• Parts with "⊙" indicate the spare parts.

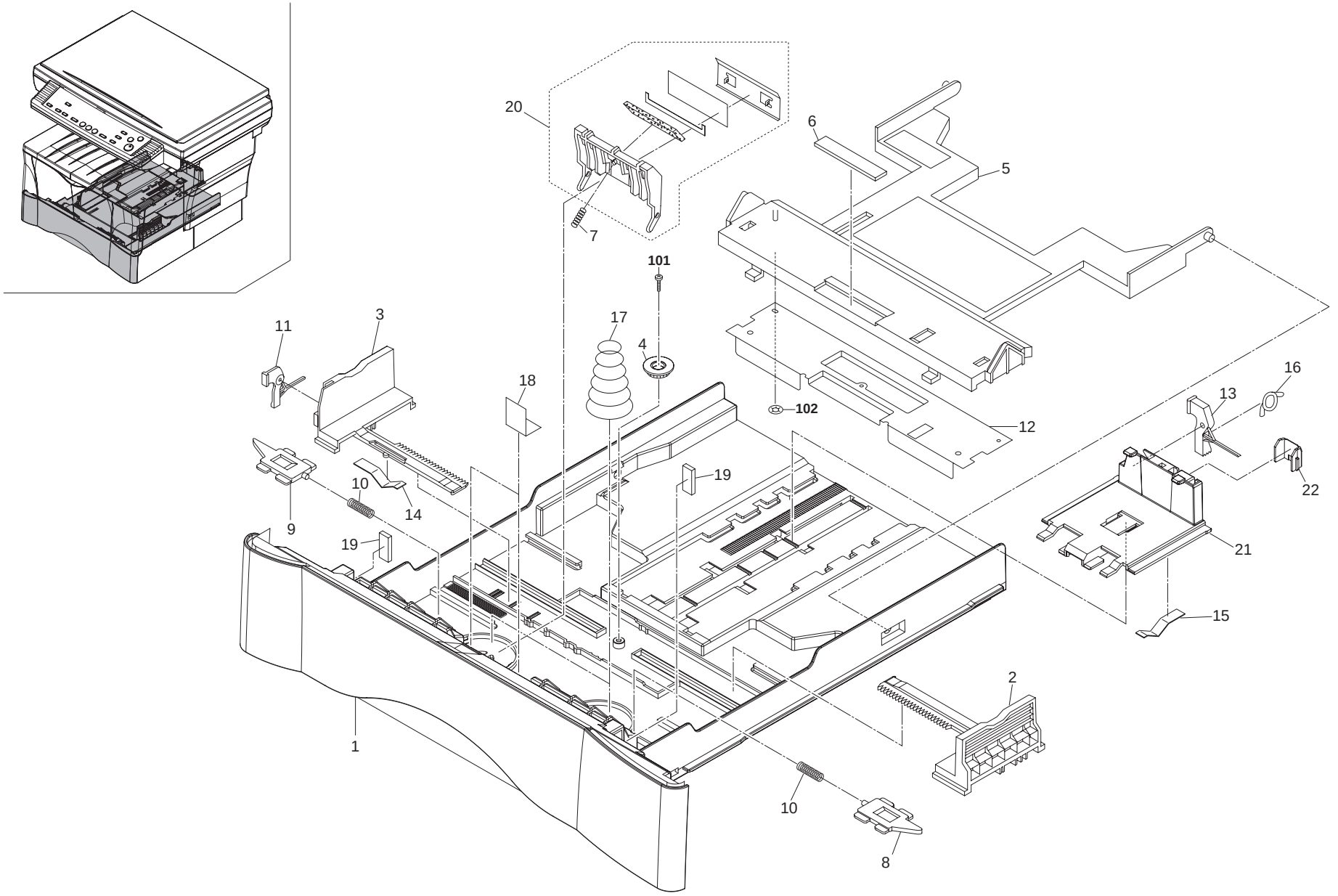

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FIG. 7 Cassette

2GM-1

| SP | Ref. No. | Part.No. | Alternative. | Description | Quantity 120 | Quantity 220 |
|---|---|---|---|---|---|---|
| ⊙ | | 302FM93103 | 2FM93103 | CT-101(LTR) CASSETTE ASSY | 1 | 1 |
| | 1 | •5MVB886SH063 | 2A807010 | BASE CASSETTE | 1 | 1 |
| | 2 | •2FM06020 | 5MVX765SH005 | GUIDE SIDE R | 1 | 1 |
| | 3 | •2FM06010 | 5MVX765SH004 | GUIDE SIDE L | 1 | 1 |
| ⊙ | 4 | •5MVG127DN071 | 2A807050 | GEAR CASSETTE | 1 | 1 |
| | 5 | •5MVX882SH002 | 2A807060 | BOTTOM CASSETTE | 1 | 1 |
| | 6 | •5MVS616XN001 | 2A807080 | PAD BOTTOM | 1 | 1 |
| | 7 | •5MMW251LD047 | 2A807110 | SPRING SEPARATOR C | 1 | 1 |
| | 8 | •5MVX431DW001 | 2A807121 | LOCK CASSETTE R | 1 | 1 |
| | 9 | •5MVX431DW002 | 2A807131 | LOCK CASSETTE L | 1 | 1 |
| | 10 | •5MMW251LD045 | 2A807140 | SPRING LOCK | 2 | 2 |
| | 11 | •5MVX541DG003 | 2A807161 | LEVER SIDE | 1 | 1 |
| | 12 | •302A807171 | 2A807171 | PLATE BOTTOM | 1 | 1 |
| | 13 | •5MVX541DG002 | 2A807191 | LEVER REAR | 1 | 1 |
| | 14 | •5MMP141LD002 | 2A807510 | PLATE SIDE GUIDE | 1 | 1 |
| | 15 | •5MMP141LD003 | 2A807520 | PLATE STOPPER | 1 | 1 |
| ⊙ | 16 | •5MMW171LD006 | 2A807530 | SPRING STOPPER | 1 | 1 |
| | 17 | •5MMW552LD002 | 2A807540 | SPRING CASSETTE | 2 | 2 |
| | 18 | •5MVL311KF003 | 2A807550 | SHEET CASSETTE | 2 | 2 |
| | 19 | •5MVS315CN001 | 2A807910 | SPACER CASSETTE | 2 | 2 |
| ⊙ | 20 | •2FM68320 | | SEPARATOR PAPER ASSY | 1 | 1 |
| ⊙ | 21 | •2DC07010 | | STOPPER PAPER | 1 | 1 |
| ⊙ | 22 | •2DC07020 | | POSITIONING FOLIO PAPER | 1 | 1 |

| SP | Ref. No. | Part.No. | Alternative. | Description | Quantity 120 | Quantity 220 |
|---|---|---|---|---|---|---|
| | 101 | 7BB302306H | BB018460 | +TP TAP-TITE B SCREW M3X6(CRFREE) | | |
| | 102 | 5MBCS4025XSP | D4000400 | CS STOP RING | | |

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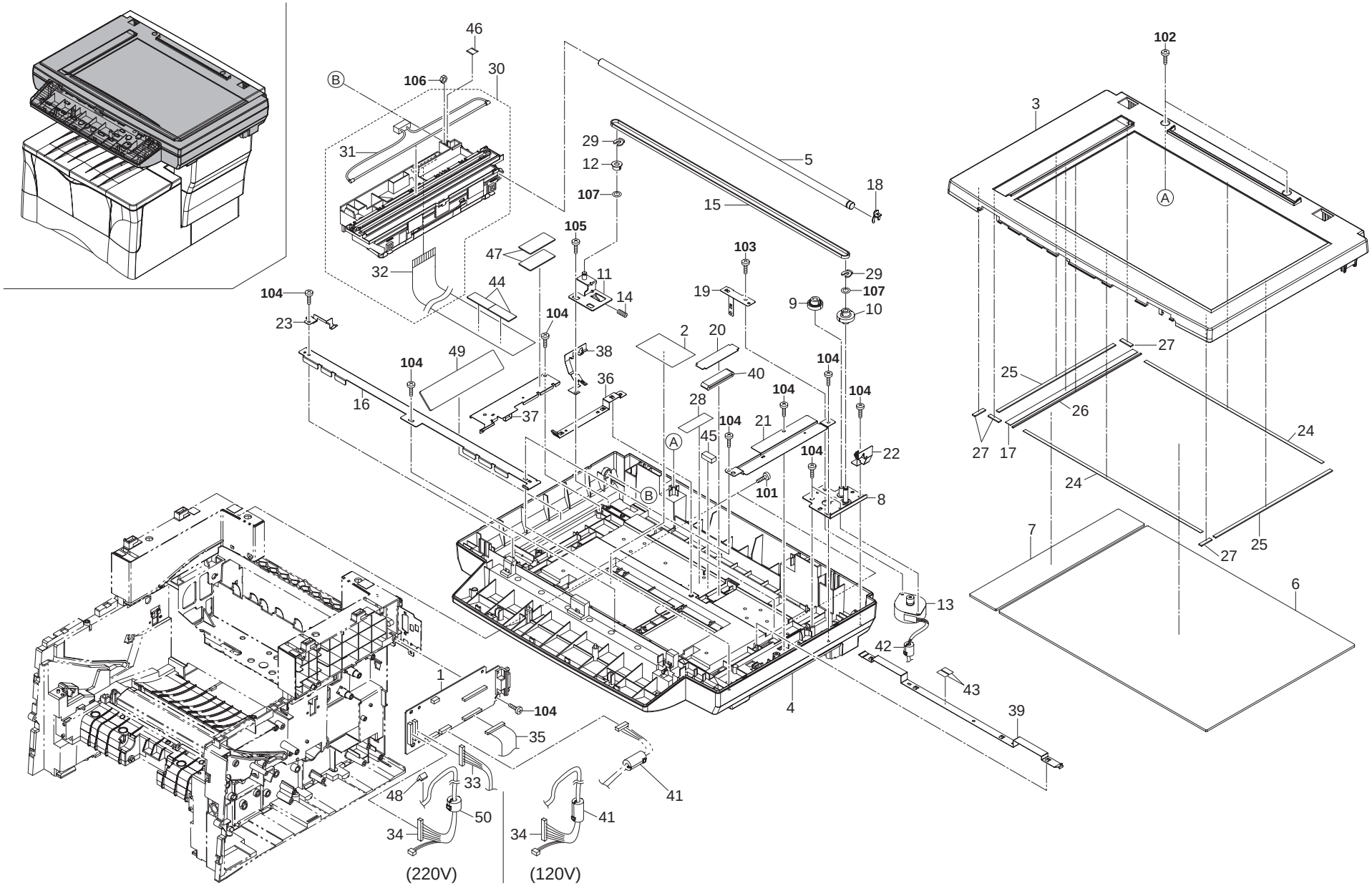

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FIG. 8 Optical Section

2GM

| SP | Ref. No. | Part.No. | Alternative. | Description | Quantity 120 | Quantity 220 |
|---|---|---|---|---|---|---|
| ⊙ | 1 | 302GM01140 | 2GM01140 | P.W.BOARD ASSY SCANNER | 1 | 1 |
| | 2 | 2DC05010 | | LABEL CONTACT GLASS | 1 | 1 |
| | 3 | 2DC12010 | | UPPER FRAME SCANNER(1/2) | 1 | 1 |
| | 4 | 2DC12020 | | LOWER FRAME SCANNER(1/4) | 1 | 1 |
| | 5 | 2DC12040 | | SHAFT SCANNER | 1 | 1 |
| ⊙ | 6 | 2DC12050 | | CONTACT GLASS | 1 | 1 |
| ⊙ | 7 | 2DC12060 | | CONTACT GLASS DF | 1 | 1 |
| | 8 | 2DC12110 | | MOUNT SCANNER MOTOR | 1 | 1 |
| ⊙ | 9 | 2DC12120 | | GEAR SCANNER 39/22 | 1 | 1 |
| ⊙ | 10 | 2DC12130 | | GEAR SCANNER 45/18 | 1 | 1 |
| | 11 | 2DC12140 | | MOUNT TENSION PULLEY | 1 | 1 |
| ⊙ | 12 | 2DC12150 | | PULLEY TENSION | 1 | 1 |
| ⊙ | 13 | 5SNSP0015031 | 2DC12160 | MOTOR SCANNER | 1 | 1 |
| | 14 | 2DC12170 | | SPRING TENSION | 1 | 1 |
| ⊙ | 15 | 2DC12180 | | BELT SCANNER | 1 | 1 |
| | 16 | 2DC12190 | | RAIL SCANNER | 1 | 1 |
| | 17 | 2DC12210 | | STANDARD PLATE SHADING | 1 | 1 |
| ⊙ | 18 | 2DC12280 | | STOPPER 8 | 1 | 1 |
| | 19 | 2DC12300 | | GROUND PLATE SCANNER | 1 | 1 |
| | 20 | 2DC12310 | | HOLDER FFC | 1 | 1 |
| | 21 | 2DC12330 | | PLATE EARTH SCANNER A | 1 | 1 |
| | 22 | 2DC12340 | | PLATE EARTH SCANNER B | 1 | 1 |
| | 23 | 2DC12350 | | PLATE EARTH SCANNER C | 1 | 1 |
| | 24 | 2DC12360 | | TAPE CONTACT GLASS A | 2 | 2 |
| | 25 | 2DC12370 | | TAPE CONTACT GLASS B | 2 | 2 |
| | 26 | 2DC12380 | | TAPE CONTACT GLASS C | 1 | 1 |
| | 27 | 2DC12390 | | TAPE CONTACT GLASS D | 4 | 4 |
| | 28 | 2DC12400 | | TAPE FFC | 2 | 2 |
| ⊙ | 29 | 5MVX111DN003 | 2A806250 | RING STOPPER | 2 | 2 |
| ⊙ | 30 | 302DD93011 | 2DD93011 | PARTS, IMAGE SCANNER, SP | 1 | 1 |
| ⊙ | 31 | •2DC12200 | | LAMP SCANNER | 1 | 1 |
| | 32 | •2DD27091 | | CONN.CORD ASSY SCN-CCD | 1 | 1 |
| | 33 | 2DD27040 | | CONN.CORD ASSY SCN-MAIN1 | 1 | 1 |
| | 34 | 2DD27050 | | CONN.CORD ASSY SCN-PANEL | 1 | 1 |
| | 35 | 2DC27080 | | CONN.CORD ASSY SCANNER-MAIN2 | 1 | 1 |
| | 36 | 2DC12420 | | PLATE EARTH SCANNER D | 1 | 1 |
| | 37 | 2DC12430 | | PLATE EARTH SCANNER E | 1 | 1 |
| | 38 | 2DC12440 | | PLATE EARTH SCANNER F | 1 | 1 |
| | 39 | 2DC12450 | | PLATE EARTH SCANNER G | 1 | 1 |
| | 40 | 2DC27150 | | CORE FFC1 | 1 | 1 |
| | 41 | 2BL27650 | | CORE 6-18X34 | 2 | 1 |
| | 42 | 33927590 | | CORE 7-15X18 | 1 | 1 |
| | 43 | 2DC12460 | | SEAL EARTH PLATE | 2 | 2 |
| | 44 | 2DD27160 | | SHEET EMI | 2 | 2 |
| | 45 | 2DD27110 | | GASKET SHIELD 3X4X10 | 1 | 1 |
| | 46 | 2DC12480 | | LID ISU | 1 | 1 |
| | 47 | 7ZGSTG335050H01 | ZG020550 | SHIELD GASKET | 2 | 2 |
| | 48 | 7ZGSTGL10015H01 | ZG019360 | SHIELD GASKET | | 1 |
| | 49 | 7ZGSTG221135H01 | ZG020870 | SHIELD GASKET | | 1 |
| | 50 | 2A627940 | | CORE 10-20X10 | | 1 |

| SP | Ref. No. | Part.No. | Alternative. | Description | Quantity 120 | Quantity 220 |
|---|---|---|---|---|---|---|
| | 101 | B1B74100 | | +BIND T.T SCREW(+) / M4 X 10 CRFREE B-T | | |
| | 102 | B1B73100 | | +BIND TAP-TITE B SCREW M3X10 | | |
| | 103 | 5MBSP43006NW++R | B4A03060 | +TP-A SCREW M3X06(TRIVALENT CHROMATING) | | |
| | 104 | 7BB300308H | BB018160 | +BIND TAP-TITE B SCREW 3X8 | | |
| | 105 | 7BB302308H | BB018120 | +TP TAP-TITE B SCREW 3X08 | | |
| | 106 | 7BC1004070++H01 | BC018240 | HEXA NUT M4 | | |
| | 107 | C2806130 | | POLY SLIDER M6.2X 13X.25T PA | | |

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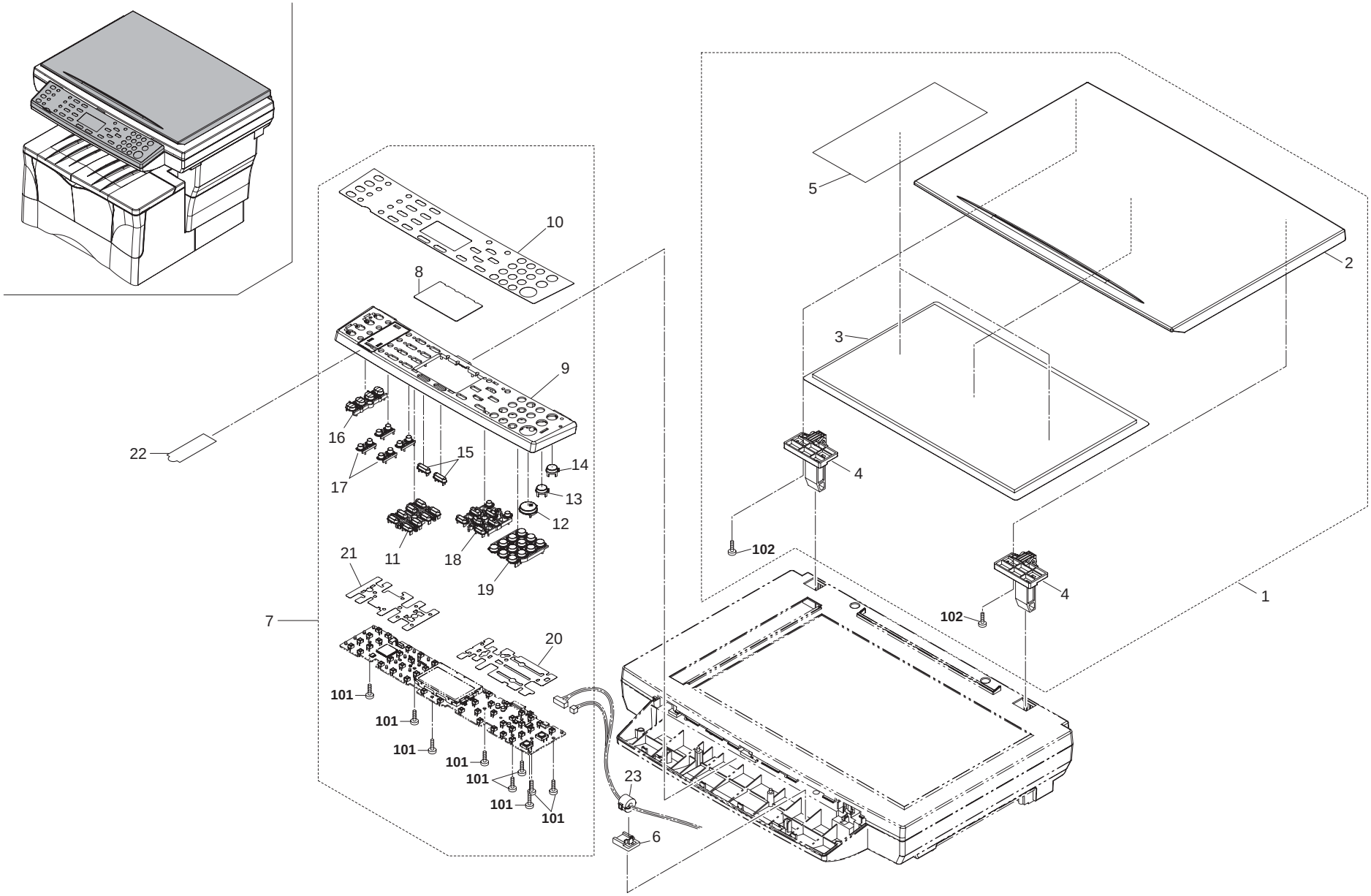

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FIG. 9 Operation Unit & Original Holder

2GM

| SP | Ref. No. | Part.No. | Alternative. | Description | Quantity 120 | Quantity 220 |
|---|---|---|---|---|---|---|
| ⊙ | 1 | 302DC93112 | 2DC93112 | PARTS,PLATEN COVER SP | 1 | 1 |
| ⊙ | 2 | •2DC11010 | | COVER ORIGINAL HOLDER(1/2) | 1 | 1 |
| ⊙ | 3 | •2DC11020 | | MAT ORIGINAL HOLDER | 1 | 1 |
| ⊙ | 4 | •2DC11060 | | HINGE ORIGINAL COVER | 2 | 2 |
| | 5 | •2DC11050 | | TAPE ORIGINAL HOLDER | 2 | 2 |
| | 6 | 2DD27100 | | BINDING CORE | 1 | 1 |
| ⊙ | 7 | 302GM93010 | 2GM93010 | PARTS,OPE PANEL (E),SP | 1 | 1 |
| | 8 | •2DD25150 | | BARRIER LCD | 1 | 1 |
| ⊙ | 9 | •2DD25010 | | COVER OPERATION(1/2) | 1 | 1 |
| ⊙ | 10 | •302GM05010 | 2GM05010 | SHEET OPERATION E | 1 | 1 |
| | 11 | •2DD25040 | | KEY FUNCTION | 1 | 1 |
| ⊙ | 12 | •2DC25052 | | KEY PRINT | 1 | 1 |
| ⊙ | 13 | •2DC25060 | | KEY STOP | 1 | 1 |
| ⊙ | 14 | •2DC25070 | | KEY RESET | 1 | 1 |
| | 15 | •2DD25050 | | KEY DECISION | 2 | 2 |
| | 16 | •2DD25060 | | KEY STATUS | 1 | 1 |
| | 17 | •2DD25070 | | KEY ONE TOUCH | 4 | 4 |
| | 18 | •2DD25080 | | KEY CONTROL | 1 | 1 |
| | 19 | •302GM05030 | 2GM05030 | KEY OPERATION 10 | 1 | 1 |
| | 20 | •302DD25131 | 2DD25131 | RIGHT DUST SHIELD | 1 | 1 |
| | 21 | •2DD25140 | | LEFT DUST SHIELD | 1 | 1 |
| | 22 | 2DD25190 | | SHEET ONE TOUCH | 1 | 1 |
| | 23 | 3HK27050 | | CORE 8-16X10 | 1 | 1 |

| SP | Ref. No. | Part.No. | Alternative. | Description | Quantity 120 | Quantity 220 |
|---|---|---|---|---|---|---|
| | 101 | 7BB300308H | BB018160 | +BIND TAP-TITE B SCREW 3X8 | | |
| | 102 | 7BB302310H | BB018150 | +TP TAP-TITE B SCREW 3X10 | | |

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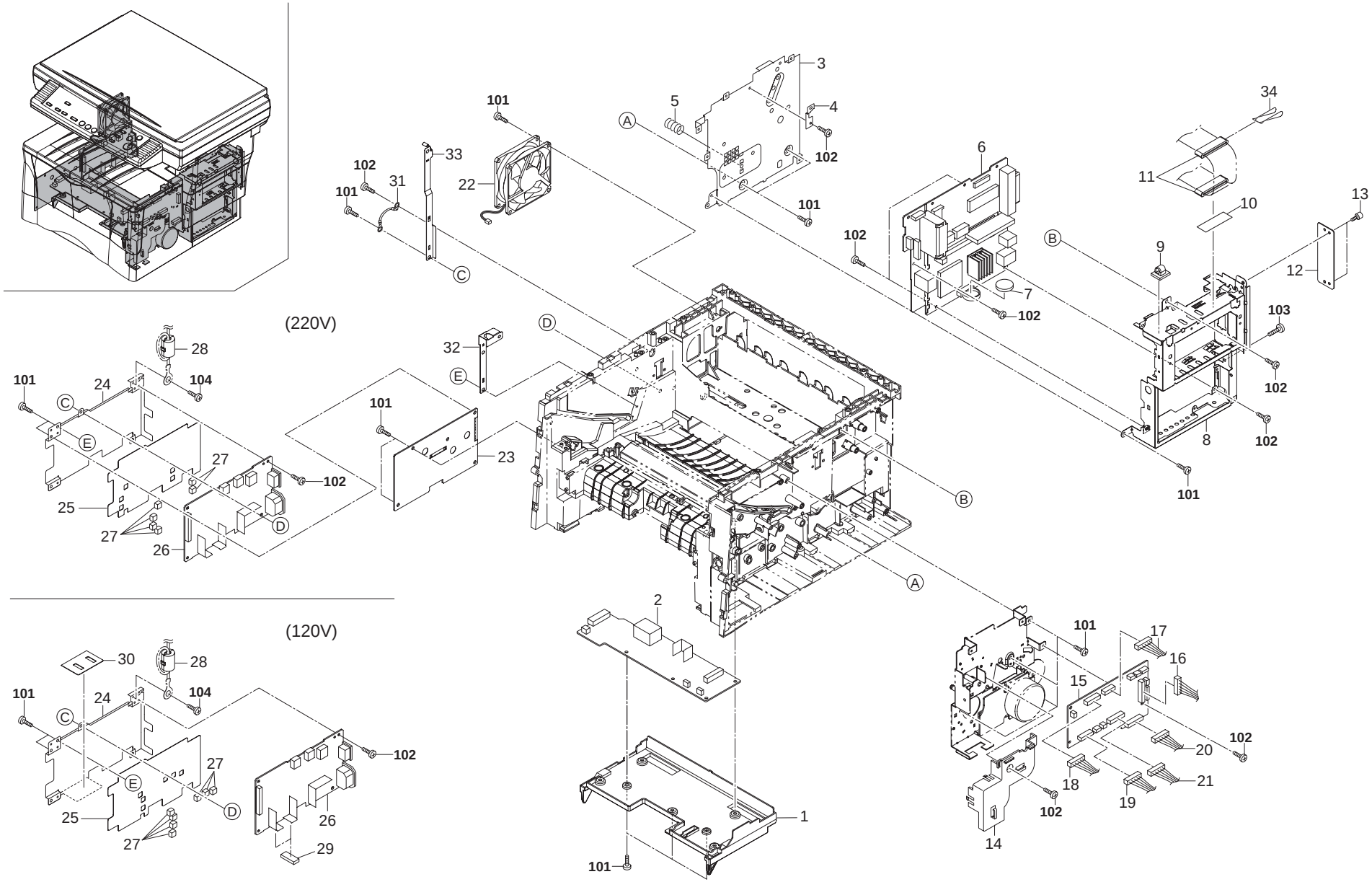

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FIG. 10 Electrical Components

2GM

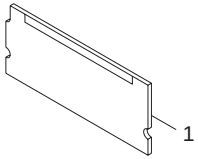
| SP | Ref. No. | Part.No. | Alternative. | Description | Quantity 120 | Quantity 220 |
|---|---|---|---|---|---|---|
| | 1 | 5MVB874CH002 | 2A802030 | COVER PWB | 1 | 1 |
| ⊙ | 2 | 302GM01150 | 2GM01150 | P.W.BOARD ASSY BIAS | 1 | 1 |
| | 3 | 5MMS775SL001 | 2A827010 | PLATE CONTROLLER | 1 | 1 |
| | 4 | 2DD02030 | | PLATE EARTH SHIELD | 1 | 1 |
| ⊙ | 5 | 5MMW271LD010 | 2A822140 | SPRING FREE | 1 | 1 |
| ⊙ | 6 | 302GM01340 | 2GM01340 | P.W.B ASSY MAIN CPY(SP) | 1 | 1 |
| | 7 | 5FZBL003040++02 | Y87H5010 | BATTERY CR2032 | 1 | 1 |
| | 8 | 2DD26010 | | SHIELD CONTROLLER (1/3) | 1 | 1 |
| | 9 | M2105970 | | CLAMP,CKN-10(KITAGAWA) | 1 | 1 |
| | 10 | 2DC26120 | | TAPE FFC M/S | 1 | 1 |
| | 11 | 2DC27160 | | CORE FFC2 | 2 | 2 |
| | 12 | 2DD26070 | | PLATE OPTION | 1 | 1 |
| | 13 | 5MMT263SN012++R | 2D903100 | SCREW OP | 2 | 2 |
| | 14 | 5MVB663SB048 | 2A822200 | COVER CORD | 1 | 1 |
| ⊙ | 15 | 302GM01410 | 2GM01410 | P.W.B ASSY ENGINE(SP) | 1 | 1 |
| | 16 | 2DC27010 | | CONN.CORD ASSY ENGINE-MAIN | 1 | 1 |
| | 17 | 2DC27020 | | CONN.CORD ASSY ENGINE-SCANNER1 | 1 | 1 |
| | 18 | 2DC27030 | | CONN.CORD ASSY ENGINE-SCANNER2 | 1 | 1 |
| | 19 | 2DC27110 | | CONN.CORD ASSY ENGINE-MMOT | 1 | 1 |
| | 20 | 2DD27020 | | CONN.CORD ASSY ENG-BIASH | 1 | 1 |
| | 21 | 2DD27030 | | CONN.CORD ASSY ENG-BIASY | 1 | 1 |
| ⊙ | 22 | 2DC23010 | 5SNSP0015038 | FAN COOLING | 1 | 1 |
| ⊙ | 23 | 302DD28071 | 2DD28071 | TRANS ASSY | 1 | 1 |
| | 24 | 5MMX773SL001 | 2A827030 | PLATE SW REG | | 1 |
| | 24 | 2DD26090 | | PLATE SW REG | 1 | |
| | 25 | 2DD28140 | | SHEET SW REG E | | 1 |
| | 25 | 2DD28150 | | SHEET SW REG J | 1 | |
| ⊙ | 26 | 302DD28041 | 2DD28041 | P.W.BOARD ASSY MFPPS200 | | 1 |
| ⊙ | 26 | 302DD28031 | 2DD28031 | P.W.BOARD ASSY MFPPS100 | 1 | |
| | 27 | 2DD28120 | | SHEET RADIATOR C | 7 | 6 |
| | 28 | 2BL27650 | | CORE 6-18X34 | 1 | 1 |
| | 29 | 2DD28100 | | SHEET RADIATOR A | 2 | |
| | 30 | 2DD28160 | | SHEET SW REG J SUB | 1 | |
| | 31 | 2DD27170 | | CONN.CORD ASSY EARTH FAX | 1 | 1 |
| | 32 | 2DC26080 | | GROUND PLATE SR | 1 | 1 |
| | 33 | 2DC02090 | | PLATE EARTH STAY L2 | 1 | 1 |
| | 34 | 7YZM390008++H01 | YZ019370 | ACCESS.CLAMP | 1 | 1 |

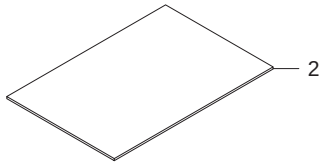
| SP | Ref. No. | Part.No. | Alternative. | Description | Quantity 120 | Quantity 220 |
|---|---|---|---|---|---|---|
| | 101 | B1B74100 | | +BIND T.T SCREW(+) / M4 X 10 CRFREE B-T | | |
| | 102 | 5MBTPB3006TW++R | B1A53060 | +BIND TAP-TITE S SCREW M3X06 | | |
| | 103 | 5MBSPP3006NW++R | B0B03060 | PAN HEAD SCREW(+) / M3 X 6 CRFREE | | |
| | 104 | 5MBTPB4006TW++R | B1A54060 | +BIND TAP-TITE S SCREW M4X06 | | |

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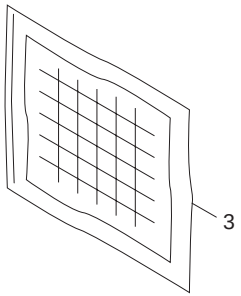
• Parts with "⊙" indicate the spare parts.

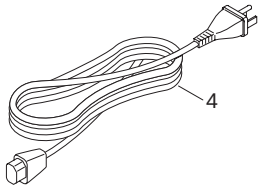
## Tools

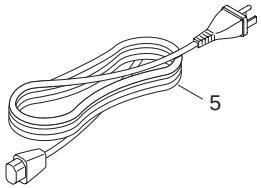


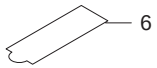




## Supplied Parts



## FIG. 11 Tools & Supplied Parts

| SP | Ref. No. | Part.No. | Alternative. | Description | Quantity | |
|---|---|---|---|---|---|---|
| | | | | | 120 | 220 |
| ⊙ | 1 | 302GM01210 | 2GM01210 | P.W.BOARD ASSY DIMM | 1 | 1 |
| ⊙ | 2 | 2A668011 | | SPECIAL TOOL,SCANNER ADJUSTMENT ORIGINAL | 1 | 1 |
| | 3 | 5AAMDK5P++01 | 4AK85040 | CLEANING KIT C | 1 | 1 |
| | 4 | 2DC27410 | | AC CORD 120 ASSY | 1 | |
| | 5 | 2BJ27300 | 5AACAC488ECA++P | POWER CORD 230(ARG) | | 1 |
| | 6 | 2DD25190 | | SHEET ONE TOUCH | 4 | 4 |

• Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.

• Parts with "⊙" indicate the spare parts.

| SP | Part.No. | Alternative. | Description | Fig.No. |
|---|---|---|---|---|
| | 2A627940 | | CORE 10-20X10 | 2,3,8 |
| ⊙ | 2A668011 | | SPECIAL TOOL,SCANNER ADJUSTMENT ORIGINAL | 11 |
| | 2BJ27300 | 5AACAC488ECA++P | POWER CORD 230(ARG) | 11 |
| | 2BL27650 | | CORE 6-18X34 | 8,10 |
| | 2BY02010 | 5MMX632LD008 | CONTACT MAIN MR | 2 |
| | 2BY06040 | 5MMW261LD057 | SPRING ACTUATOR REG | 2 |
| | 2BY20060 | 5MML531CG001 | HOLDER LAMP A | 6 |
| | 2BY20070 | 5MVX221XN004 | BUSH PRESS | 6 |
| | 2BY27560 | 5AACCNSH3GEA | CONN. CORD ASSY | 6 |
| | 2BY27570 | 5AACCNSH4GEA | CONN. CORD ASSY | 6 |
| | 2DC02010 | | FRAME BASE (1/8) | 2 |
| | 2DC02020 | | STAY SCANNER LEFT | 2 |
| | 2DC02030 | | STAY SCANNER RIGHT | 2 |
| | 2DC02040 | | FRAME MIDDLE (1/3) | 2 |
| | 2DC02050 | | MOUNT SCANNER PCB | 2 |
| | 2DC02060 | | PLATE EARTH STAY L | 2 |
| | 2DC02090 | | PLATE EARTH STAY L2 | 10 |
| | 2DC02100 | | FILM PS LOW | 2 |
| | 2DC04030 | | COVER REAR | 1 |
| | 2DC04090 | | PLATE SHIELD | 1 |
| | 2DC05010 | | LABEL CONTACT GLASS | 8 |
| | 2DC05070 | | LABEL FRONT COVER | 1 |
| | 2DC05090 | | LABEL MPF COVER | 3 |
| ⊙ | 2DC06010 | 5SNSP0015035 | CLUTCH FEED | 2 |
| | 2DC06020 | | GUIDE TURN A | 3 |
| | 2DC06080 | | SHEET MPF PAD | 3 |
| ⊙ | 2DC07010 | | STOPPER PAPER | 7 |
| ⊙ | 2DC07020 | | POSITIONING FOLIO PAPER | 7 |
| ⊙ | 2DC11010 | | COVER ORIGINAL HOLDER(1/2) | 9 |
| ⊙ | 2DC11020 | | MAT ORIGINAL HOLDER | 9 |
| | 2DC11050 | | TAPE ORIGINAL HOLDER | 9 |
| ⊙ | 2DC11060 | | HINGE ORIGINAL COVER | 9 |
| | 2DC12010 | | UPPER FRAME SCANNER(1/2) | 8 |
| | 2DC12020 | | LOWER FRAME SCANNER(1/4) | 8 |
| | 2DC12040 | | SHAFT SCANNER | 8 |
| ⊙ | 2DC12050 | | CONTACT GLASS | 8 |
| ⊙ | 2DC12060 | | CONTACT GLASS DF | 8 |
| | 2DC12110 | | MOUNT SCANNER MOTOR | 8 |
| ⊙ | 2DC12120 | | GEAR SCANNER 39/22 | 8 |
| ⊙ | 2DC12130 | | GEAR SCANNER 45/18 | 8 |
| | 2DC12140 | | MOUNT TENSION PULLEY | 8 |
| ⊙ | 2DC12150 | | PULLEY TENSION | 8 |
| | 2DC12170 | | SPRING TENSION | 8 |
| ⊙ | 2DC12180 | | BELT SCANNER | 8 |
| | 2DC12190 | | RAIL SCANNER | 8 |
| ⊙ | 2DC12200 | | LAMP SCANNER | 8 |
| | 2DC12210 | | STANDARD PLATE SHADING | 8 |
| ⊙ | 2DC12280 | | STOPPER 8 | 8 |
| | 2DC12300 | | GROUND PLATE SCANNER | 8 |
| | 2DC12310 | | HOLDER FFC | 8 |

| SP | Part.No. | Alternative. | Description | Fig.No. |
|---|---|---|---|---|
| | 2DC12330 | | PLATE EARTH SCANNER A | 8 |
| | 2DC12340 | | PLATE EARTH SCANNER B | 8 |
| | 2DC12350 | | PLATE EARTH SCANNER C | 8 |
| | 2DC12360 | | TAPE CONTACT GLASS A | 8 |
| | 2DC12370 | | TAPE CONTACT GLASS B | 8 |
| | 2DC12380 | | TAPE CONTACT GLASS C | 8 |
| | 2DC12390 | | TAPE CONTACT GLASS D | 8 |
| | 2DC12400 | | TAPE FFC | 8 |
| | 2DC12420 | | PLATE EARTH SCANNER D | 8 |
| | 2DC12430 | | PLATE EARTH SCANNER E | 8 |
| | 2DC12440 | | PLATE EARTH SCANNER F | 8 |
| | 2DC12450 | | PLATE EARTH SCANNER G | 8 |
| | 2DC12460 | | SEAL EARTH PLATE | 8 |
| | 2DC12480 | | LID ISU | 8 |
| | 2DC13020 | | SHUTTER LSU | 3 |
| | 2DC13030 | | MIRROR LSU | 3 |
| | 2DC13040 | | SPRING FULL SENSOR | 3 |
| | 2DC16030 | | PLATE EARTH BRUSH A | 2 |
| | 2DC16040 | | SPRING TC R | 2 |
| | 2DC16050 | | SPACER TRANSFER | 3 |
| | 2DC20010 | | SPRING PRESS ROLLER | 6 |
| | 2DC20040 | | FRAME FUSER LOW (1/2) | 6 |
| ⊙ | 2DC20050 | 5SNSP0015041 | THERMISTOR FUSER | 6 |
| | 2DC20060 | | ROLLER PRESS | 6 |
| | 2DC22020 | | MOUNT MACHINE DRIVE | 4 |
| ⊙ | 2DC22030 | | GEAR 48/21 | 4 |
| ⊙ | 2DC23010 | 5SNSP0015038 | FAN COOLING | 10 |
| ⊙ | 2DC25052 | | KEY PRINT | 9 |
| ⊙ | 2DC25060 | | KEY STOP | 9 |
| ⊙ | 2DC25070 | | KEY RESET | 9 |
| | 2DC26070 | | SHIELD LSU | 3 |
| | 2DC26080 | | GROUND PLATE SR | 10 |
| | 2DC26100 | | CONTACT TRANSFER | 2 |
| | 2DC26110 | | PLATE EARTH LSU | 3 |
| | 2DC26120 | | TAPE FFC M/S | 10 |
| | 2DC27010 | | CONN.CORD ASSY ENGINE-MAIN | 10 |
| | 2DC27020 | | CONN.CORD ASSY ENGINE-SCANNER1 | 10 |
| | 2DC27030 | | CONN.CORD ASSY ENGINE-SCANNER2 | 10 |
| | 2DC27070 | | WIRE MAIN-LSU | 3 |
| | 2DC27080 | | CONN.CORD ASSY SCANNER-MAIN2 | 8 |
| | 2DC27110 | | CONN.CORD ASSY ENGINE-MMOT | 10 |
| | 2DC27140 | | WIRE ENGINE-LSU | 3 |
| | 2DC27150 | | CORE FFC1 | 8 |
| | 2DC27160 | | CORE FFC2 | 10 |
| | 2DC27410 | | AC CORD 120 ASSY | 11 |
| | 2DD02010 | | PLATE EARTH CONTROLLER | 2 |
| | 2DD02020 | | PLATE EARTH SW | 2 |
| | 2DD02030 | | PLATE EARTH SHIELD | 10 |
| ⊙ | 2DD25010 | | COVER OPERATION(1/2) | 9 |
| | 2DD25040 | | KEY FUNCTION | 9 |

• Parts with "⊙" indicate the spare parts.

| SP | Part.No. | Alternative. | Description | Fig.No. |
|---|---|---|---|---|
| | 2DD25050 | | KEY DECISION | 9 |
| | 2DD25060 | | KEY STATUS | 9 |
| | 2DD25070 | | KEY ONE TOUCH | 9 |
| | 2DD25080 | | KEY CONTROL | 9 |
| | 2DD25140 | | LEFT DUST SHIELD | 9 |
| | 2DD25150 | | BARRIER LCD | 9 |
| | 2DD25190 | | SHEET ONE TOUCH | 9,11 |
| | 2DD26010 | | SHIELD CONTROLLER (1/3) | 10 |
| | 2DD26020 | | LID CONTROLLER L | 1 |
| | 2DD26040 | | HOLDER SPEAKER | 1 |
| | 2DD26070 | | PLATE OPTION | 10 |
| | 2DD26080 | | MOUNT SARCON MAIN | 1 |
| | 2DD26090 | | PLATE SW REG | 10 |
| | 2DD26100 | | SHEET MAIN PCB | 1 |
| | 2DD27020 | | CONN.CORD ASSY ENG-BIASH | 10 |
| | 2DD27030 | | CONN.CORD ASSY ENG-BIASY | 10 |
| | 2DD27040 | | CONN.CORD ASSY SCN-MAIN1 | 8 |
| | 2DD27050 | | CONN.CORD ASSY SCN-PANEL | 8 |
| | 2DD27091 | | CONN.CORD ASSY SCN-CCD | 8 |
| | 2DD27100 | | BINDING CORE | 9 |
| | 2DD27110 | | GASKET SHIELD 3X4X10 | 8 |
| | 2DD27160 | | SHEET EMI | 1,8 |
| | 2DD27170 | | CONN.CORD ASSY EARTH FAX | 10 |
| | 2DD28100 | | SHEET RADIATOR A | 10 |
| | 2DD28120 | | SHEET RADIATOR C | 1,10 |
| | 2DD28140 | | SHEET SW REG E | 10 |
| | 2DD28150 | | SHEET SW REG J | 10 |
| | 2DD28160 | | SHEET SW REG J SUB | 10 |
| | 2FM02710 | 5MVS422KF010 | SPACER PAD | 3 |
| | 2FM06010 | 5MVX765SH004 | GUIDE SIDE L | 7 |
| | 2FM06020 | 5MVX765SH005 | GUIDE SIDE R | 7 |
| | 2FM06030 | 5MMW261LD065 | SPRING BOTTOM MPF | 3 |
| ⊙ | 2FM14070 | 5MMT876SN103 | ROLLER TRANSFER I | 2 |
| ⊙ | 2FM68320 | | SEPARATOR PAPER ASSY | 7 |
| ⊙ | 2FM93093 | | PU-102 PROCESS UNIT | 5 |
| | 302A807171 | 2A807171 | PLATE BOTTOM | 7 |
| ⊙ | 302A820161 | 2A820161 | GEAR HEAT Z33 | 6 |
| ⊙ | 302DC20021 | 2DC20021 | HEATER 230 FIXING | 6 |
| ⊙ | 302DC20031 | 2DC20031 | HEATER 120 FIXING | 6 |
| ⊙ | 302DC22011 | 2DC22011 | MOTOR MAIN | 4 |
| ⊙ | 302DC93052 | 2DC93052 | FK-100 FUSER UNIT (E) SP | 6 |
| ⊙ | 302DC93062 | 2DC93062 | FK-100 FUSER UNIT (U) SP | 6 |
| ⊙ | 302DC93084 | 2DC93084 | PARTS,DRIVE UNIT SP | 4 |
| ⊙ | 302DC93112 | 2DC93112 | PARTS,PLATEN COVER SP | 9 |
| ⊙ | 302DD04021 | 2DD04021 | LID TOP | 1 |
| | 302DD25131 | 2DD25131 | RIGHT DUST SHIELD | 9 |
| ⊙ | 302DD28031 | 2DD28031 | P.W.BOARD ASSY MFPPS100 | 10 |
| ⊙ | 302DD28041 | 2DD28041 | P.W.BOARD ASSY MFPPS200 | 10 |
| ⊙ | 302DD28071 | 2DD28071 | TRANS ASSY | 10 |
| ⊙ | 302DD93011 | 2DD93011 | PARTS, IMAGE SCANNER, SP | 8 |

| SP | Part.No. | Alternative. | Description | Fig.No. |
|---|---|---|---|---|
| ⊙ | 302FM93103 | 2FM93103 | CT-101(LTR) CASSETTE ASSY | 7 |
| ⊙ | 302FM93111 | 2FM93111 | LK-101 | 3 |
| ⊙ | 302GM01140 | 2GM01140 | P.W.BOARD ASSY SCANNER | 8 |
| ⊙ | 302GM01150 | 2GM01150 | P.W.BOARD ASSY BIAS | 10 |
| ⊙ | 302GM01180 | 2GM01180 | P.W.BOARD ASSY LED | 3 |
| ⊙ | 302GM01190 | 2GM01190 | FULL SENSOR ASSY | 3 |
| ⊙ | 302GM01200 | 2GM01200 | TE SENSOR ASSY | 3 |
| ⊙ | 302GM01210 | 2GM01210 | P.W.BOARD ASSY DIMM | 11 |
| ⊙ | 302GM01340 | 2GM01340 | P.W.B ASSY MAIN CPY(SP) | 10 |
| ⊙ | 302GM01410 | 2GM01410 | P.W.B ASSY ENGINE(SP) | 10 |
| ⊙ | 302GM04040 | 2GM04040 | COVER FRONT(CPY) | 1 |
| ⊙ | 302GM04050 | 2GM04050 | COVER FRONT LA(CPY) | 1 |
| ⊙ | 302GM05010 | 2GM05010 | SHEET OPERATION E | 9 |
| | 302GM05030 | 2GM05030 | KEY OPERATION 10 | 9 |
| | 302GM17010 | 2GM17010 | RETAINING PIN MIRROR FRAME | 1 |
| ⊙ | 302GM44010 | 2GM44010 | SOLENOID FEED | 4 |
| ⊙ | 302GM44020 | 2GM44020 | SOLENOID REGIST | 4 |
| ⊙ | 302GM44030 | 2GM44030 | SOLENOID MPF | 4 |
| ⊙ | 302GM93010 | 2GM93010 | PARTS,OPE PANEL (E),SP | 9 |
| | 33927590 | | CORE 7-15X18 | 8 |
| | 3DB27160 | | SPEAKER(PBF) | 1 |
| | 3HK27050 | | CORE 8-16X10 | 9 |
| | 5AACCNRM0GEA | 2A827580 | CONN. CORD ASSY | 3 |
| | 5AACCNRM1GEA | 2A827590 | CONN. CORD ASSY | 4 |
| | 5AAMDK5P++01 | 4AK85040 | CLEANING KIT C | 11 |
| ⊙ | 5AAVCLTCH016 | 2A806120 | CLUTCH REGIST | 2 |
| ⊙ | 5AAVCLTCH031 | 2FM06040 | CLUTCH MPF | 2 |
| ⊙ | 5AAVR0LL+044 | 2A806010 | ROLLER FEED ASSY | 2 |
| ⊙ | 5AAVR0LL+045 | 2A806510 | ROLLER MPF ASSY | 3 |
| | 5AAVSEPRT015 | 2A820360 | SEPARATOR ASSY | 6 |
| ⊙ | 5AAY3010E+31 | 2A868610 | EARTH GUIDE ASSY | 2 |
| ⊙ | 5AAY3010E+58 | 2A868700 | COVER REAR ASSY | 3 |
| ⊙ | 5EYFFQ16001++01 | 2BY20020 | THERMOSTAT 250V160 C | 6 |
| ⊙ | 5FNXGP1A73A++02 | 2DC27180 | PT.SENSOR GP1A73AJ00 | 3 |
| | 5FZBL003040++02 | Y87H5010 | BATTERY CR2032 | 10 |
| | 5MML211RD002 | 2A820220 | HOLDER LAMP B | 6 |
| | 5MMP141LD002 | 2A807510 | PLATE SIDE GUIDE | 7 |
| | 5MMP141LD003 | 2A807520 | PLATE STOPPER | 7 |
| | 5MMS111SL002 | 2BY20050 | NUT FUSER A | 6 |
| | 5MMS775SL001 | 2A827010 | PLATE CONTROLLER | 10 |
| | 5MMT263SN012++R | 2D903100 | SCREW OP | 1,10 |
| ⊙ | 5MMT364SN003 | 2A822130 | PIN DRIVE | 2 |
| | 5MMT365SN003 | 2A815020 | PIN CONTACT BIAS | 2 |
| | 5MMT766SN007 | 2A806020 | SHAFT FEED | 2 |
| | 5MMT766SN008 | 2A806530 | SHAFT MPF | 3 |
| ⊙ | 5MMT774SN001 | 2A820080 | ROLLER EXIT LOW | 6 |
| ⊙ | 5MMT865SN010 | 2A806050 | ROLLER REGIST UP | 2 |
| ⊙ | 5MMT874SN007 | 2A820090 | ROLLER EXIT UP | 2 |
| ⊙ | 5MMT876AX002 | 2BY20010 | ROLLER HEAT | 6 |
| ⊙ | 5MMT876SN073 | 2A806040 | ROLLER REGIST LOW | 2 |

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| SP | Part.No. | Alternative. | Description | Fig.No. |
|---|---|---|---|---|
| ⊙ | 5MMW171LD006 | 2A807530 | SPRING STOPPER | 7 |
| | 5MMW251LD043 | 2A816040 | SPRING TC L | 2 |
| | 5MMW251LD045 | 2A807140 | SPRING LOCK | 7 |
| | 5MMW251LD047 | 2A807110 | SPRING SEPARATOR C | 7 |
| | 5MMW261LD017 | 2A820520 | SPRING ACTUATOR | 6 |
| | 5MMW261LD023 | 2A806410 | SPRING REGIST R | 2 |
| | 5MMW261LD036 | 2A814570 | SPRING TE SENSOR | 3 |
| | 5MMW261LD038 | 2A806570 | SPRING SEPA MPF | 3 |
| | 5MMW261LD055 | 2A820350 | SPRING SEPARATOR | 6 |
| ⊙ | 5MMW271LD010 | 2A822140 | SPRING FREE | 10 |
| | 5MMW341LD005 | 2A802070 | SPRING PIN CASSETTE | 2 |
| | 5MMW341LD006 | 2A813050 | SPRING SHUTTER LSU | 3 |
| | 5MMW351LD006 | 2A802060 | SPRING INTERLOCK | 2 |
| | 5MMW361LD015 | 2A815010 | SPRING PIN BIAS | 2 |
| | 5MMW552LD002 | 2A807540 | SPRING CASSETTE | 7 |
| | 5MMW601LD011 | 2A820260 | SPRING PULLEY | 6 |
| | 5MMX221LD024 | 2A813030 | SPRING MIRROR | 3 |
| | 5MMX322LD022 | 2A820340 | PLATE TRAY | 3 |
| | 5MMX332LD013 | 2A806750 | PLATE EARTH MPF | 4 |
| | 5MMX332LD021 | 2A820850 | BKT PULLEY FD | 3 |
| | 5MMX521LD005 | 2A822150 | PLATE EARTH DRUM | 4 |
| | 5MMX532LD005 | 2A806210 | CONTACT EARTH REG | 2 |
| | 5MMX665LD004 | 2A820280 | PLATE EARTH FUSER | 6 |
| | 5MMX773SL001 | 2A827030 | PLATE SW REG | 10 |
| | 5MVB663SB048 | 2A822200 | COVER CORD | 10 |
| | 5MVB863KB003 | 2A820023 | FRAME FUSER UP | 6 |
| | 5MVB872SH019 | 2A806661 | BASE MPF | 3 |
| | 5MVB874CH002 | 2A802030 | COVER PWB | 10 |
| ⊙ | 5MVB874SH018 | 2A820950 | COVER REAR | 3 |
| | 5MVB874SH019 | 2A820961 | TRAY EXIT FU | 3 |
| | 5MVB886SH063 | 2A807010 | BASE CASSETTE | 7 |
| ⊙ | 5MVG126DB025 | 2A806240 | GEAR REGIST Z13 | 2 |
| ⊙ | 5MVG127DB047 | 2A806230 | GEAR REGIST Z20 | 2 |
| ⊙ | 5MVG127DB048 | 2A816060 | GEAR TC Z18 | 2 |
| ⊙ | 5MVG127DN070 | 2A820190 | GEAR IDLE Z18 | 6 |
| ⊙ | 5MVG127DN071 | 2A807050 | GEAR CASSETTE | 7 |
| ⊙ | 5MVG137DN029 | 2A822180 | GEAR Z21H | 4 |
| ⊙ | 5MVG137DN030 | 2A820290 | GEAR EXIT Z23 UP | 2 |
| ⊙ | 5MVG137DN031 | 2A820170 | GEAR EXIT Z23 | 6 |
| | 5MVG137DN032 | 2A806720 | GEAR MPF | 3 |
| ⊙ | 5MVG138DN041 | 2A822100 | GEAR FREE Z25S | 2 |
| ⊙ | 5MVG138DN042 | 2A822170 | GEAR Z24H | 4 |
| ⊙ | 5MVG148DN044 | 2A822050 | GEAR Z40H | 4 |
| ⊙ | 5MVG148DN045 | 2A822080 | GEAR Z38H | 2 |
| ⊙ | 5MVG148DN046 | 2A822090 | GEAR FREE Z40H | 2 |
| ⊙ | 5MVG148DN047 | 2A822110 | GEAR Z34S | 2 |
| ⊙ | 5MVG148DN048 | 2A822120 | GEAR Z40S | 2 |
| ⊙ | 5MVG148DN049 | 2A822160 | GEAR Z37S | 2 |
| ⊙ | 5MVG148DN050 | 2A822190 | GEAR Z36H-Z21H | 4 |
| ⊙ | 5MVG148XN009 | 2A820180 | GEAR IDLE Z34 | 6 |

| SP | Part.No. | Alternative. | Description | Fig.No. |
|---|---|---|---|---|
| ⊙ | 5MVG168DN017 | 2A822030 | GEAR Z68H-Z21H | 4 |
| ⊙ | 5MVG169DN032 | 2A822060 | GEAR Z95H-Z21H | 4 |
| ⊙ | 5MVG169DN033 | 2A822070 | GEAR Z53H | 4 |
| | 5MVL311KF003 | 2A807550 | SHEET CASSETTE | 7 |
| | 5MVM161DW001 | 2A806260 | BUSH PULLEY FEED | 2 |
| | 5MVM176DN026 | 2A806030 | BUSH FEED | 2,3 |
| | 5MVM176DW001 | 2A821010 | BUSH EXIT | 2 |
| | 5MVM188XN015 | 2A820120 | BUSH HEAT R | 6 |
| | 5MVM188XN016 | 2A820131 | BUSH HEAT L | 6 |
| ⊙ | 5MVM273DB005 | 2A820100 | PULLEY EXIT | 3,6 |
| | 5MVS217SN002 | 2A806280 | PAD SOLENOID | 4 |
| | 5MVS222KN006 | 2A820970 | SHEET REAR | 3 |
| | 5MVS222KW001 | 2A820980 | SHEET REAR B | 3 |
| | 5MVS228RB019 | 2A802500 | FOOT | 3 |
| | 5MVS312KF011 | 2A806480 | SHEET GUIDE | 3 |
| | 5MVS315CN001 | 2A807910 | SPACER CASSETTE | 7 |
| | 5MVS416XN001 | 2A806560 | PAD SEPARATOR MPF | 3 |
| | 5MVS431TX001 | 2A806760 | TAPE SEPARATOR | 3 |
| | 5MVS441KF008 | 2A806170 | SHEET REGIST SW | 2 |
| | 5MVS616XN001 | 2A807080 | PAD BOTTOM | 7 |
| | 5MVS616XN002 | 2A806680 | PAD BOTTOM MPF | 3 |
| | 5MVS622KF011 | 2BY06050 | SHEET REGIST R | 2 |
| | 5MVS622KF012 | 2BY06060 | SHEET REGIST L | 2 |
| | 5MVT653DW001 | 2A802050 | PIN CASSETTE | 2 |
| ⊙ | 5MVT676DB002 | 2A806220 | PULLEY FEED | 2 |
| | 5MVVL661WN34 | 2A805010 | LABEL LASER CAUTION | 3 |
| | 5MVVL731WN14 | 2A805020 | LABEL FUSER CAUTION | 6 |
| ⊙ | 5MVX111DN003 | 2A806250 | RING STOPPER | 2,3,8 |
| | 5MVX211DB016 | 2A820110 | BUSH EXIT | 6 |
| | 5MVX221DB019 | 2A806420 | BUSH REGIST LEFT | 2 |
| ⊙ | 5MVX221DB023 | 2A816020 | BUSH TC L | 2 |
| | 5MVX221DN014 | 2A806620 | CAM MPF R | 3 |
| | 5MVX221DW006 | 2A806430 | BUSH REGIST RIGHT | 2 |
| ⊙ | 5MVX221DW008 | 2A816030 | BUSH TC R | 2 |
| | 5MVX322SB020 | 2A820300 | ACTUATOR FUSER B | 2 |
| | 5MVX422DN005 | 2A804080 | HINGE FRONT L | 1 |
| | 5MVX422DN006 | 2A804090 | HINGE FRONT R | 1 |
| | 5MVX431DW001 | 2A807121 | LOCK CASSETTE R | 7 |
| | 5MVX431DW002 | 2A807131 | LOCK CASSETTE L | 7 |
| ⊙ | 5MVX432DB009 | 2A806090 | ACTUATOR REGIST | 2 |
| | 5MVX432DB010 | 2A806600 | ACTUATOR MPF | 3 |
| | 5MVX522DB004 | 2A806550 | SEPARATOR MPF | 3 |
| | 5MVX541DG002 | 2A807191 | LEVER REAR | 7 |
| | 5MVX541DG003 | 2A807161 | LEVER SIDE | 7 |
| ⊙ | 5MVX542DB003 | 2A806100 | ACTUATOR PE | 2 |
| | 5MVX721DN001 | 2A802040 | LEVER INTERLOCK | 2 |
| | 5MVX731CB002 | 2A820200 | ACTUATOR FUSER A | 6 |
| | 5MVX751SH001 | 2A806740 | TRAY MPF B | 3 |
| | 5MVX752SH002 | 2A806700 | GUIDE MPF R | 3 |
| | 5MVX752SH003 | 2A806710 | GUIDE MPF L | 3 |

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| SP | Part.No. | Alternative. | Description | Fig.No. |
|---|---|---|---|---|
| | 5MVX852CB003 | 2A806670 | BOTTOM PLATE MPF | 3 |
| | 5MVX854SH002 | 2A806520 | HOLDER MP FEED | 3 |
| ⊙ | 5MVX861SH004 | 2A806730 | TRAY MPF A | 3 |
| ⊙ | 5MVX882SH002 | 2A807060 | BOTTOM CASSETTE | 7 |
| ⊙ | 5PLPWCTAPKX | 2FM93120 | MC-41 MCH ASSY | 5 |
| ⊙ | 5SNSA2DC++13 | 2DC93102 | PARTS,MPF COVER SP | 3 |
| ⊙ | 5SNSP0015024 | 2DC04020 | COVER LEFT | 1 |
| ⊙ | 5SNSP0015025 | 2DC04040 | COVER MFP | 3 |
| ⊙ | 5SNSP0015026 | 2DC04050 | COVER DIMM | 1 |
| ⊙ | 5SNSP0015027 | 2DC04060 | COVER RIGHT | 1 |
| | 5SNSP0015030 | 2DC04080 | COVER TOP | 1 |
| | 5SNSP0015031 | 2DC12160 | MOTOR SCANNER | 8 |
| | 7BB300306H | BB018140 | +BIND TAP-TITE B SCREW 3X6 | 3 |
| | 7YZM390008++H01 | YZ019370 | ACCESS.CLAMP | 10 |
| | 7ZGSTG221135H01 | ZG020870 | SHIELD GASKET | 8 |
| | 7ZGSTG335050H01 | ZG020550 | SHIELD GASKET | 8 |
| | 7ZGSTGL10015H01 | ZG019360 | SHIELD GASKET | 1,2,8 |
| | M2105970 | | CLAMP,CKN-10(KITAGAWA) | 10 |
| | M2108800 | | SPACER,KGPS-3.5S(KITAGAWA) | 4 |

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